UNITED STATES DEPARTMENT OF ENERGY ENERGY & RENEWABLE ENERGY

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TEST PROCEDURE NOPR FOR
DIRECT HEATING EQUIPMENT AND POOL HEATERS

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PUBLIC MEETING

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WEDNESDAY

DECEMBER 4, 2013

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The Public Meeting convened in Room 8E-089, Forrestal Building, 1000 Independence Avenue, S.W., Washington, D.C., at 9:00 a.m., Doug Brookman, Facilitator, presiding.

PRESENT:

DOUG BROOKMAN, Facilitator
KEN BELDING, Empire Comfort Systems
RYAN CARROLL, Hearth, Patio & Barbecue
Association

ROSALYN COCHRANE, Natural Resources Canada RUTH ANN DAVIS, Williams Furnace Company VICTOR FRANCO, Lawrence Berkeley National Laboratory

BYRON HORAK, Intertek

ALEX LEKOV, Lawrence Berkeley National Laboratory

JOHN O'HARE, Hayward Industries

FRANK STANONIK, Air Conditioning, Heating and Refrigeration Institute

DYLAN SULLIVAN, Natural Resources Defense
Council

JOHN MICHAEL TALBOTT, P.E.

VANCE WILLIS, Hayward Industries

ALSO PRESENT:

ARI ALTMAN, Office of General Counsel, DOE
ASHLEY ARMSTRONG, DOE
ADAM DARLINGTON, Navigant Consulting
JUSTIN ELSZASZ, Navigant Consulting
WILLIAM HEALY, National Institute of
Standards and Technology

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I want to just welcome everyone.

Thanks for coming. As you can see, we have a pretty short presentation, just to give you an overview of the proposed rule for test procedures. The important part of this is that we welcome your feedback and any

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1	Natural Resources Canada.
2	MR. HORAK: Byron Horak from
3	Intertek.
4	MR. ALTMAN: Ari Altman with
5	DOE's Office of the General Counsel.
6	MS. ARMSTRONG: Ashley Armstrong,
7	DOE.
8	MR. BROOKMAN: Please stand.
9	Yes, you. Just say it.
10	MR. ELSZASZ: Justin Elszasz,
11	Navigant Consulting.
12	MR. DARLINGTON: Adam Darlington,
13	Navigant Consulting.
14	MR. LEKOV: Alex Lekov, Lawrence
15	Berkeley National Laboratory.
16	MR. HEALY: Bill Healy, National
17	Institutes of Standards and Technology.
18	MR. BROOKMAN: You are just in
19	time, Frank. Introduce yourself.
20	MR. STANONIK: Frank Stanonik,
21	AHRI.
22	MR. FRANCO: Victor Franco,
~ ~	FM. FRANCO. VICCOI FIGHEO,

1 Lawrence Berkeley National Lab.

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MR. TALBOTT: John Talbott,

consultant.

MR. O'HARE: John O'Hare with Hayward Industries.

MR. BROOKMAN: Thanks to all of you for being here. As Ashley said, it is a rather short presentation content packet this morning. We are just going to go through the packet page by page. And you will note in the packet there are these comment boxes that specifically call out the Department's request that you speak to the issue in that box.

Ι would ask for your If you would, please speak consideration. one at a time. Please say your name for the record each time you speak. There will be a complete transcript of this meeting available to you on the website. Please keep the focus Turn your cell phones on silent mode. here. Limit the sidebar conversations. You have

already gotten used to turning these microphones on and off. That's good. If you could be concise, share the air time. I will be queuing individuals by name as best I can. I wish to encourage follow-on comment frequently. It is useful for the Department as they are considering the detailed comment that comes in this conversation, the back and forth between individuals sometimes is very helpful.

So, I think that that is about all I need to say. Do we have individuals joining us via the web, Jack? Ten individuals joining us via the web.

Welcome to all those joining via
the web. The Department of Energy is trying
very hard to make these meetings accessible.

And if you would please keep your telephone on
mute. And if you raise your hand and the
software is working, which sometimes it does,
typically it does, then we ought to be able to
hear your comment and your question here in the

room, if you raise your hand and our webmaster over there can insert you in the conversation.

So, let's proceed. Ashley Armstrong.

MS. ARMSTRONG: So, just to start off, as Doug mentioned, we have highlighted throughout the presentation a couple specific requests for comment that we are seeking your opinions on. Obviously, we welcome comment throughout. So, feel free to chime in, if you would like to speak to something different.

The only other thing I want to highlight on this slide is that the deadline for submitting written comments is January 7th, just after the holidays.

So, I am going to do a couple brief

-- a very brief overview of the history. So,
as you know, this meeting is in regards to
direct heating equipment and pool heaters.

And this just talks about EPCA a little bit of
our legal authority, which EPCA established
the consumer product provisions and directs

DOE to revise the test procedures. The Energy Independence and Security Act of 2007 requires us to review them and incorporate the standby and off mode provisions. We have dealt with the standby and off mode provisions already, the existing test procedures are found in Appendix O for DHE and Appendix P for Pool Heaters. And today, we are doing a revision to the active mode for those procedures.

This is just the steps in the rulemaking process. What happens is we have issued a Notice of Proposed Rulemaking. It goes out for a 75-day comment period. As I noted, that ends in early January. The next step would be DOE would take all the comments we receive, including those made today, into consideration and that will inform our decisions for the final rule, which we expect to issue sometime early in 2014.

And I am going to pass it to Bill to give some descriptions of our exact proposals in the NOPR.

MR. HEALY: Thank you, Ashley.

We are going to split this up. We are going to first deal with direct heating equipment.

So we will go through all the proposed updates for direct heating equipment and then we will follow along with pool heaters.

So, the first topic that we are going to discuss is direct heating equipment. There is four key things that we want to discuss that DOE is proposing to update in the direct heating equipment test procedure. We will discuss each one of these in a little bit more detail.

First of all, we are going to add provisions for testing vented home heating equipment using condensing technologies.

There are a number of references that were found that appeared to be outdated. So DOE is proposing to update all of those industry standards to more recent ones.

There is a proposed change for floor furnaces to reduce the test burden by

allowing a default value for jacket loss in lieu of testing. And then finally, there are some clarifications and corrections that are proposed that appeared to be in existence in the current test procedure that DOE is proposing to clarify.

So the first thing I wanted to discuss are the provisions for condensing technologies. DOE received quite a few comments to the RFI that a method was going to be needed that deals with DHE that utilizes condensing technologies because right now it is not present in the test procedure.

So, what DOE is proposing to do is to use provisions similar to those that are used in their furnace and boiler test procedure. It would incorporate the method basically that is in ASHRAE 103-2007, which is the method of test for furnaces and boilers. And these would be stand-alone amendments in the DHE test procedure.

So, to summarize this, a separate

Page 13 test would be conducted for those units that 1 2 utilize condensing technology. The condensate would be collected and measured. 3 For those units that may not be 4 5 designed to collect it, the condensate, DOE would require that those units be designed to 6 7 actually have some way to collect it for the 8 test method. 9 Using that condensate, the latent 10 heat loss term that is used in calculating the 11 AFUE would be modified to incorporate the fact 12 that there is condensate. So the latent heat 13 term in the equation for AFUE or the efficiency 14 would be modified to give some efficiency 15 increase because of the use of condensate 16 technology. And these provisions would apply 17 to all types of DHE. 18 Question? 19 MR. BROOKMAN: Please say your 20 name. 21 MR. HORAK: Byron Horak from 22 Intertek.

Page 14 1 We are questioning the need that 2 spells out a separate test for the collection of condensate. 3 4 MR. BROOKMAN: Is your microphone 5 on, Byron? 6 MR. HORAK: Excuse me? 7 Is your microphone MR. BROOKMAN: 8 on? 9 MR. HORAK: Yes, the green light 10 is on. 11 MR. BROOKMAN: Thank you. Sorry. 12 Go ahead. 13 MR. HORAK: On the cooling side of 14 the business, condensate is collected all the 15 time and it is collected during the efficiency 16 test, the performance test. And the guys back 17 in the lab said there is absolutely no reason 18 why condensate on these products couldn't be 19 collected at the exact same time that the efficiency test is being run, rather than 20 21 having a separate test which extends testing 22 time for everyone.

Page 15 1 MR. HEALY: I'm not --2 MS. ARMSTRONG: I am not following either. 3 4 MR. HEALY: Yes. 5 MR. BROOKMAN: Go ahead, Frank. 6 MR. STANONIK: Frank Stanonik 7 with AHRI. 8 I guess I have got a similar 9 The 3.8.1 specifically says begin question. state condensate collection 10 a steady 11 immediately after the steady state testing. 12 But during the steady state testing, aren't 13 you developing some condensate that should be collected? 14 15 So your, I guess, MS. ARMSTRONG: 16 suggestion is that we collect the condensate 17 during the steady state AFUE test, rather than 18 separately. 19 MR. HORAK: Absolutely. 20 MS. ARMSTRONG: Okay. 21 MR. BROOKMAN: Concurrently, as 22 it were. Okay.

	Page 16
1	Page 16 MR. HORAK: Concurrent, yes.
2	That's all.
3	MR. BROOKMAN: Okay, excellent.
4	Frank Stanonik.
5	MR. STANONIK: Frank Stanonik,
6	AHRI. Just a follow-up question. Since the
7	initial proposal is this way, are you
8	perceiving there is some difference there?
9	MR. HEALY: We are trying to be
10	very consistent with the furnace and boilers
11	approach. So, that was really one of the
12	approaches that we ended up taking, just to be
13	very consistent with what is currently done on
14	furnaces and boilers.
15	MR. STANONIK: Oh, okay. Well
16	furnace and boiler test procedure is changing,
17	too. Right? Okay.
18	MR. BROOKMAN: Additional
19	questions here? Ken.
20	MR. BELDING: Ken Belding of
21	Empire Comfort Systems.
22	MR. BROOKMAN: Microphone.

MR. BELDING: Ken Belding with
Empire Comfort Systems.

We have, for your consideration, some possible corrections on the equation for MS off in 4.3.3. We feel that it is possibly incorrect and that the 100 there should be a CT*. Also in MF off, same Section, 4.3.3, we feel that the 100 there should also be a CT*.

The next item is: DS is undefined for systems 9 through 12 but is included in the AFUE calculation in section 4.1.17. And this was a source of difference between the Empire and Intertek results in the past.

We now assume that DS is zero.

And this is found in AFUE calculation for vented home heating equipment without stack dampers and optional method 3.3. And we feel that Table 1 system number 10 DS should be zero.

Next item is for a power burner direct vent condensing heater. A DF, as in Frank, value is used unless the optional

furnaces and boilers, Empire's new condensing zone heater has no measurable off-cycle flow.

This made conducting a tracer gas test difficult. So, the direct vent heaters should have the same option as described in ASHRAE 103 Section 9.10 for condensing furnaces and boilers. For units with no off-period flue losses, a DF value of 0.05 can be used, rather than running the tracer gas test.

The language from ASHRAE 103
Section 9.10 needs to be included in the
revised Appendix O.

Then lastly on condensing is we have a question on multiple control options ship from the manufacturer, specifically on condensing units, and should the efficiency be tested in which mode is the question.

Again, specifically for a unit that has a manual mode and a thermostat step modulating mode ship from the manufacturer on

question on DHE after a couple of slides here,
DOE is proposing to update the referenced
industry test standards. There are a number
of industry standards that are referenced that
are no longer current. So, DOE is proposing
to adopt six current industry standards to in
some cases they are going to update the exact
same standard with a more recent version. In
one case there were separate references that
have been brought together under a single
umbrella. And it covers those other three
standards.

And then the incorporation of Standard 103 is proposed in lieu of three older standards.

DOE did check these and believes that this is -- you know there is no inconsistencies and no changes in doing so.

Finally, the last two --

MR. BROOKMAN: Frank Stanonik.

MR. STANONIK: Frank Stanonik,

22 AHRI.

Would prefer that you, for gas-fired equipment use, still reference gas-fired safety standards. And I think it may be just a question of looking at different sections of those standards as opposed to where -- I would say one might normally find how to set up the unit for tests in the case of floor furnaces and room heaters. It may be at different sections such as the wall, floor, and in the case of room heaters, ceiling temperature test or something.

But we will submit some comments
to either indicate where you could reference
the current standard to specify a setup as
necessary for room heaters and floor furnaces
or perhaps just add the text. It just seems
a little -- and I realize it is there already
but it just seems odd to reference a oil-fired
standard for how to set up a gas-fired unit for
test.

MR. BROOKMAN: Got you. Ken?

202-234-4433

1 MR. BELDING: Ken Belding. To 2 just piggyback Frank a little bit here, one of our comments was that specifically on room 3 4 heaters, floor furnaces, there is really no 5 information in the Z2186 2008 Standard about specifically where to take that exhaust --6 7 flue exhaust temperature. It talks about 8 where to place thermocouples on that to 9 physically take the temperature but not how 10 far away from the exit. I suppose you might know that we use the minimum wall thickness as 11 12 defined, which is about five inches, round But obviously, the farther you get 13 numbers. 14 away from that exit, the greater the 15 efficiency will be represented. So, there is 16 no real clarification for that. That is kind 17 of what we were looking for on that test. 18 MR. BROOKMAN: Okay, thank you. 19 MR. BELDING: Thank you. 20 MR. BROOKMAN: Other comments 21 here? Byron.

MR. HORAK: Byron from Intertek.

Referencing the safety standards for the installation of these products adds an extra burden which is unnecessary for performance testing. The safety standards require you to set up various walls and floors and paint it all flat black and mount these products in these walls and floors. And that is very much needed for safety testing but for performance testing, it has absolutely no effect and is just an added extra burden to anyone testing these products and really isn't required for performance testing.

MS. ARMSTRONG: Well, I am going to turn that around to the manufacturers to see what they think about removing or the option of removing the false floors and the walls.

I mean that is how they are installed.

So, are you onboard with -- for performance testing, would your suggestion be to remove all that as a requirement for their as-tested setup?

MR. BROOKMAN: Frank.

MR. STANONIK: Frank Stanonik
with AHRI.

I think, Ashley, that is why I said one of our options, and we need to discuss it, obviously, internally more but we also are considering just actually recommending some actual text to address, as I say, the setup as needed. As Byron was saying, the full structure for a wall, floor, and ceiling test really isn't needed for an efficiency test procedure. But again, flipping it around, you take a floor furnace, the five we test, whatever, but you take it out of the box, you have got to set it up somehow and we agree. And so I think what we are planning to look at is okay, what is in those standards today and again, if needed, we will just give you some text to say --

MS. ARMSTRONG: Right. And what is in the standards today is to build the false walls, floors, et cetera, et cetera.

MR. STANONIK: Right.

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1 MS. ARMSTRONG: So, that is what 2 should be done now. That is not to say that 3 should be propagated if everyone feels that it 4 doesn't impact the measures of efficiency and 5 it can be changed or there is a better way to do it to reduce burden but that is what is there 6 7 now. 8 MR. STANONIK: Right. 9 MR. BROOKMAN: Ken, do you have a 10 comment on this? 11 MR. BELDING: Ken Belding. I think that I will wait with 12 I mean I think we know it is not a big 13 Frank. 14 controversial topic. We have to set up the 15 walls anyway to do the safety testing, 16 efficiency testing. We do it at basically the same time. 17 18 But I probably need to consult 19 with Frank about what the industry probably wants to do as a whole. 20

MR. BROOKMAN:

Okay, good.

Thank

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you.

Okay.

MR. HEALY: So the next topic is related to jacket loss. For the furnaces and boilers test procedure there is an option to, instead of doing a jacket loss test procedure to assign a default value of one percent. DOE is proposing in this NOPR to leave that as an option for direct heating for floor furnaces. So, instead of doing the testing for jacket loss, it can be assigned a value of one percent.

And finally, clarifications and corrections. There were a number of places that were identified in the existing test procedure that were, for example, missing equations. So the first bullet point there, the Section 4.2.4, there was a missing equation. So, DOE is proposing to include an equation there for that.

The tracer gas procedures in Section 3.3 are modified to clarify how it is supposed to be employed for units with thermal stack damper.

	Page 27
1	And there were some typographical
2	errors that were identified in Section 4.3.6
3	that are proposed to be corrected as well.
4	MR. BROOKMAN: Frank Stanonik.
5	MR. STANONIK: Frank Stanonik,
6	AHRI.
7	Speaking of typographical errors,
8	and maybe it has already I am sure it has
9	been identified. But in the Federal Register
10	notice, that point 3 is floating out there on
11	those equations for L .
	C,ss
12	MR. HEALY: It should be in the
13	denominator.
14	MR. STANONIK: Yes.
15	MR. HEALY: Okay.
16	MR. STANONIK: Well, no. It is
17	1053.3 but the point three isn't up like at the
18	end of the calculation.
19	MR. HEALY: Okay.
20	MS. ARMSTRONG: I have it.
21	MR. BROOKMAN: Okay. Additional
22	comments here?

MR. STANONIK: So, it is a variable, right?

MR. TALBOTT: Right, but in the furnace test procedure in 103, it is separately, the modulating controls in there are separately conducted condensate collection procedures. And then in these procedures, they get weighted by the R factor of the percent of heating load that is addressed in the high mode and percent addressed in the low load. And you average them together and that will be your average condensate collection.

small affect there that could be addressed but it wasn't addressed in 103 as an effect. But it is just following 103 as best it can, until there is some exception that needs to be made.

MR. BROOKMAN: Additional comments on items 1 through 4? And let me remind those of you on the web, if you wish to make comments, we have ought to be able to hear

1 you in the room.

Okay.

MR. HEALY: So, this concludes the discussion on direct heating equipment.

Next, we will talk about the summary of proposed updates for pool heaters. There are two key ones. The first one is proposed expansion to cover electric pool heaters. Currently, they are not covered in the test procedure. And this would include both electric heat pump pool heaters and electric resistance heaters.

And then we just were, DOE is proposing to clarify that the procedures are applicable to oil-fired pool heaters. There is no changes on that. But just to clarify that they are covered.

So first of all with electric pool heaters, there is a proposal, as I mentioned, to expand that test procedure to cover these electric pool heaters. DOE is proposing to adopt amendments from ASHRAE Standard 1160,

"Performance Rating of Heat Pump Pool Heaters" as well as -- I'm sorry AHRI 1160, as well as ASHRAE Standard 146, "Method of Testing and Rating Pool Heaters."

The proposed amendments for electric resistance type of pool heaters would be specifically from ASHRAE Standard 146.

There would be additional calculations for integrated thermal efficiency expressed in terms of percent for all pool heaters. And this is consistent with the current test procedure that includes standby power.

And then there is a method to determine the COP for heat pump pool heaters and then convert that to a thermal efficiency as well.

So, we would seek comment from you whether the proposal for these electric units is appropriate and sufficient. And then any impact on small businesses.

MR. BROOKMAN: Any comments here?
No comments here. Okay.

1 Let me say hello. You have just 2 made it into the room. We are going through the content in this packet very rapidly here. 3 4 And I want to specifically invite you to ask 5 questions, make comments, get caught up in any way that is going to make you comfortable, 6 7 since you are one of the manufacturers. So, 8 just weigh in however suits you best. 9 Okay, we are moving on. We are 10 done, in fact. 11 Frank Stanonik. 12 MR. STANONIK: I notice that you 13 have a -- Frank Stanonik, AHRI -- I notice you 14 have a section reserved for hybrid pool 15 What are you envisioning as a hybrid heaters. 16 pool heater? 17 MR. HEALY: We are not aware of 18 any on the market right now but something like 19 a heat pump pool heater with a gas burner. 20 MR. STANONIK: Okay.

> Neal R. Gross and Co., Inc. 202-234-4433

MR. BROOKMAN:

ahead Frank.

I want to -- go

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procedure is planned to be finalized in early 2014, there is certainly a strong suggestion that as far as heat pump pool heaters then the next step would be establishment of efficiency requirements for heat pump pool heaters. So, the question is does DOE have a schedule -- a rulemaking on the schedule for that?

And then the second question,
different subject, is it is also very clear in
this NOPR that DOE is going to develop test
procedures for vented, I will call them fire
place heaters in a separate rulemaking. What
is the schedule for that rulemaking?

MR. BROOKMAN: Ashley Armstrong.

MS. ARMSTRONG: Loaded questions, Frank, so early in the morning.

I will do the easier one first.

Pool heaters. So, I think at this point DOE is required to review its standards rules every so many years. So that is six years.

Correct? So, we finished the previous rule in 2010. So, we would have to review it in that

time frame. At that time, during that review,
we would investigate whether efficiency
standards meet the criteria or we would make
a decision at that point about whether we
should do efficiency standards for heat pump
pool heaters.

Just because there is a test procedure, doesn't mean we have to. So, that is the answer for that one.

I don't know the answer to the other one, as far as vented home heating equipment and the schedule for a separate rule. But I don't have a definitive time table for that one, other than it will be separate and there will be separate notices on that one, coming for it.

MR. STANONIK: Frank Stanonik,
AHRI.

This is certainly, at the moment, a theoretical question. But if the comments to this NOPR did include some suggestions on how to test a fireplace heater, I am assuming

little meeting. Back to Ashley for review of

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<u>C E R T I F I C A T E</u>

This is to certify that the foregoing transcript

In the matter of: Test Procedures for Direct

Heating Equipment and Pool Heaters

Before: US DOE

Date: 12-04-13

Place: Washington, DC

was duly recorded and accurately transcribed under my direction; further, that said transcript is a true and accurate record of the proceedings.

Court Reporter

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