U.S. DEPARTMENT OF ENERGY

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COMMERCIAL REFRIGERATION EQUIPMENT NOTICE OF PROPOSED RULEMAKING PUBLIC MEETING ON TEST PROCEDURES

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PUBLIC MEETING

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WEDNESDAY
DECEMBER 5, 2013

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The Public Meeting met in Room 8E-089, James Forrestal Building, 1000 Independence Avenue, S.W., Washington, D.C., at 9:00 a.m., Doug Brookman, Meeting Facilitator, presiding.

PRESENT

DOUG BROOKMAN, Meeting Facilitator,
Public Solutions, Inc.
TIM ANDERSON, Hussmann Corporation
ASHLEY ARMSTRONG, Department of Energy
JEFF BAUMAN, National Refrigeration and
Air Conditioning Products, Inc.
MARY DANE, Traulsen Refrigeration
BRUCE HIERLMEIER, Zero Zone
CHARLIE HON, True Manufacturing Company
BYRON HORAK, Intertek
STEVEN KING, Royston, LLC
CHARLES LLENZA, Department of Energy
MASSOUD NESHAN, Southern Store
Fixtures, Inc.
JOE SANDERS, Traulsen Refrigeration

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COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701 RON SHEBIK, Hussmann Corporation (via teleconference)
NICK SCHRINER, Arneg USA
LOUIS STARR, Northwest Energy
Efficiency Alliance
ANWAR SUHARNO, Royston, LLC
JENNIFER TIEDEMAN, Department of Energy
COLLIN WEBER, Navigant Consulting
SARAH WIDDER, Pacific Northwest
National Laboratory
LAUREN ZELINSKI, Air-Conditioning,
Heating, and Refrigeration
Institute

ALSO PRESENT:

LAURA BARHYDT, Department of Energy GREGORY ROSENQUIST, Lawrence Berkeley National Laboratory

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A-G-E-N-D-A

Welcome, Introductions, Agenda Review and Opening Statements Doug Brookman
Rulemaking History and Timeline
Test Procedure Scope and Definitions 1 Sarah Widder
Clarifications to the Test Procedure 11 Collin Weber
Other Test Procedure Issues
Closing Remarks and Contacts and Information

1 P-R-O-C-E-E-D-I-N-G-S 2 9:01 a.m. 3 MR. BROOKMAN: Good morning, U.S. 4 everyone. Welcome. This is the 5 Department of Energy's public meeting on the test procedure for commercial refrigeration 6 7 equipment. Today is December 5, 2013 here in 8 the Forrestal Building in Washington, D.C. 9 10 My name's Doug Brookman from Public Solutions in Baltimore. I'm glad to see you here this 11 morning. 12 13 We're going to start with 14 welcoming remarks from Ashley Armstrong. 15 MS. ARMSTRONG: So I'd just like to welcome you. My name is Ashley Armstrong. 16 17 I oversee the development of all the test procedures coming out of the Department as 18 19 well as some of our testing and compliance efforts here. 20 We appreciate you guys all taking 2.1 22 the time to travel and we also appreciate

1	those participating by webinar.
2	The purpose of today is really to
3	gain your feedback. So we encourage you to
4	ask a lot of questions, provide us your
5	opinions on things. It really will help us
6	get to a better answer in the end.
7	And we're looking forward to the
8	discussion. So thanks again.
9	MR. BROOKMAN: Thank you. Let's
10	do introductions; that's where we typically
11	start. Start to my immediate left, your name
12	and organization.
13	MR. ANDERSON: Tim Anderson,
14	Hussmann Corporation.
15	MR. HIERLMEIER: Bruce
16	Hierlmeier, Zero Zone.
17	MR. NESHAN: Massoud Neshan,
18	Southern Store Fixtures.
19	MR. HON: Charlie Hon, True
20	Manufacturing.
21	MS. DANE: Mary Dane, Traulsen.
22	MR. SCHRINER: Nick Schriner,

1	Arneg USA.
2	MS. ZELINSKI: Lauren Zelinski,
3	AHRI.
4	MR. HORAK: Byron Horak from
5	Intertek.
6	MR. BAUMAN: Jeff Bauman,
7	National Refrigeration.
8	MR. KING: Steven King, Royston
9	LLC.
10	MR. STARR: Louis Starr,
11	Northwest Energy Efficiency Alliance.
12	MS. TIEDEMAN: Jennifer Tiedeman,
13	DOE general counsel.
L4	MS. ARMSTRONG: Ashley Armstrong,
15	DOE.
16	MS. WIDDER: Sarah Widder,
17	Pacific Northwest National Lab.
18	MR. WEBER: Collin Weber,
19	Navigant.
20	MR. ROSENQUIST: Greg Rosenquist,
21	Lawrence Berkeley National Laboratory.
22	MR. BROOKMAN: Okay, thanks to

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all of you. And again, welcome. Thanks for being here so we can get an early start on this day.

All of you received a packet of information as you came in this morning and I'm going to do a very brief agenda review. Immediately following this agenda review there is an opportunity for anybody that wishes to do so to make brief opening remarks, summary statements about issues that matter to you at the outset here.

Following that we're going to hear a rulemaking history and timeline, and then proceeding immediately toward a description of the test procedure scope and definitions.

We'll take а break midmorning about 10:30 round or SO and then clarifications to the test procedure. another break it has listed at noon-ish. We'll see how that goes, see how far we are along at that point.

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But then whenever we get there other test procedure issues. And then again, projected to end today around 1:15 or so.

As we get close to closing another opportunity for anybody that wants to make statements for the record, raise additional issues, make sure your issues are fully covered. So that's the plan.

I'd ask for your consideration if you would please speak one at a time. Please say your name each time you speak. Say your name for the record and there will be a complete transcript of this meeting. If you could keep the focus here, put your cell phones on silent mode and limit sidebar conversations.

Be concise and share the airtime. And I'll be queuing individuals by name as best I can. I wish to encourage follow-on comments. Sometimes the back and forth is very useful to the Department as they consider the merits of these arguments.

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1	For those of you that joined us
2	by the web, welcome. The Department of
3	Energy is trying hard to make these meetings
4	successful via the web. We hope the
5	transmission quality is good and is working
6	well for you.
7	Please keep your phones on mute
8	as you listen. And you can raise your hand
9	in the software program and our webmaster
10	will insert you in the conversation and
11	hopefully that will work.
12	And if not you can send your
13	questions or comments via the software and
14	she'll hand it to me and then I'll read it
15	into the record and we'll get that bit of
16	information into the conversation here.
17	So, I think that's all the
18	preliminary stuff. I see Charles Llenza is
19	at the microphone. And Charles Llenza for a
20	rulemaking history and timeline.
21	Oh pardon me, do opening remarks

first. I skipped a step. Let's do opening

1	remarks first. Anybody that wants to make an
2	opening statement. No opening statements?
3	Okay. So I didn't skip a step. Charles
4	Llenza.
5	MR. LLENZA: Okay, I'm just going
6	to go over quickly on a little bit of a
7	format here.
8	Today's meeting is to present the
9	proposed test procedure for commercial
10	refrigeration equipment. It's actually
11	amendments to the actual test procedure
12	that's in place.
13	And we encourage the participants
14	to provide a summary of your comments in
15	written form if possible and provide that and
16	send that in through our to the docket and
17	through our email system.
18	This Notice of Proposed
19	Rulemaking comment period closes on January
20	13, 2014.
21	You will see these issue boxes as
22	we go through the presentation. These are

particular questions that the Department is interested in finding answers to and these are -- we've highlighted some of these questions in the presentation but a list of the issues are in the NOPR document and that's available at that link.

We also have a process or a procedure on how to submit comments. Please include the docket number and the RIN number.

And things should be sent to the email on the slide. It could be sent via postal or courier to Brenda Edwards and that's the address. Again, January 13, 2014 is the end of the comment period.

Let me start with a little bit of the rulemaking history. EPCA as amended directs that the test procedure for commercial refrigeration equipment determined to be generally an industry testing procedure and rating procedures developed or recognized by ASHRAE or by ANSI. And here's the reference to the ANSI standard.

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1 The initial test procedures 2 self-contained refrigerator freezers and 3 equipment went into effect January 1, 2005. 4 EPCA also states that if ASHRAE 5 117 is amended, the Secretary must rule and DOE test procedures 6 amend the to 7 consistency with the amended **ASHRAE** standards unless certain findings are made 8 9 clear and convincing. 10 If a test procedure other than ASHRAE 117 is approved by ANSI the Secretary 11 12 must review. And at least once every 7 years 13 DOE must conduct an evaluation of the test 14 procedure. This is by statute. 15 the CRE In current test procedure, On December 2006 DOE established 16 17 a test procedure for commercial refrigeration equipment using the commercial test procedure 18 19 from ARI Standard 1200-2006. 20 That standard also happens to refer to the ASHRAE Standard 72-2005 as the 2.1

test method.

1	DOE adopted AHAM Standard HRF-1-
2	2004 for measuring refrigerator compartment
3	volume. This is all part of the current test
4	procedure that was adopted by the Department.
5	On February 21, 2012 DOE issued a
6	test procedure final rule which amended the
7	first established test procedure. And that
8	test procedure updated references to the
9	industry's test procedures, incorporated a
10	method for evaluating the energy impacts and
11	allowed commercial refrigeration equipment
12	which cannot achieve the specific rating
13	temperature to instead be tested at the
14	lowest temperature at which it is able to
15	operate.
16	In today's proposed test
17	procedure revisions since the publication of
18	2012 test procedure DOE has received several
19	inquiries from interested parties.
20	So, this is a summary basically
21	of those, but not exclusive but a summary of

the highlights of these inquiries.

	The i	nquirie	s had	to do	with	the
applicabil	ity for	the D	OE tes	t prod	cedure	and
the curre	ent fe	ederal	energ	у со:	nserva	tion
standard t	to vari	ous equ	ıipmen [.]	t and	featu	res,
the defini	ition o	f certa	ain te	rms, t	the pr	oper
configurat	ion c	of the	e use	e of	cer	tain
components	and	feat	ures,	the	e pr	oper
applicatio	n of	certa	ain t	test	proce	dure
provisions	, and	the	compli	ance	date	for
certain pr	rovisio	ns spec	ific t	to the	DOE	test
procedure	of 2012					

So the NOPR proposes a number of test procedure revisions in response to these inquiries. Some of them are listed but there's others included in the actual NOPR.

During the summer of 2013 DOE initiated a negotiated rulemaking process for certification for commercial heating, ventilation, air conditioning and refrigeration and water heating equipment.

During these negotiations discussions were held for the treatment of

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certain features of product attributes specific to commercial refrigeration equipment under the DOE test procedure.

There's been some consensus reached regarding treatment of these features and it was agreed that these clarifications be codified in a future rulemaking which is part of what we're trying to do with our NOPR.

This test procedure NOPR contains proposals reflecting these positions agreed upon through the negotiated rulemaking. So this was just adding a few other parameters to this revision of the TP NOPR.

We'll use the regular TP NOPR approval process which will be -- the already published NOPR and thea comment period. Once that comment period will close, we will go back and deliberate upon the comments and come up with a final rule and that would then be published at some future date.

And that's online and can be

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1	looked up at the link that's provided here on
2	this web page, on this slide.
3	A little bit of the timeline. We
4	published October 28. Today we are having
5	the TP NOPR public meeting. We're looking at
6	spring 2014 for a final rule and the proposed
7	final rule has an effective date 30 days
8	after publication. And that's what I have
9	for my part of the presentation.
10	MR. BROOKMAN: Okay. Questions
11	or comments before we proceed? Okay, I see
12	none. Sarah Widder?
13	MS. WIDDER: All right. Thank
14	you, Charlie and thanks, Doug.
15	As I said before my name's Sarah
16	Widder and right now we're going to go
17	through some slides that present a few
18	clarifications to DOE's test procedure scope
19	and particularly some definitions that will
20	help codify those clarifications of scope.
21	So first, this is the definition,
22	DOE's definition of commercial refrigeration

equipment that we're all pretty familiar commercial product, not with. So, а consumer product, designed and marketed for not designed and marketed for medical, scientific and research purposes, operates at chilled or frozen temperatures, stores merchandise horizontally, vertically, semi-vertically, has doors or no doors in a variety of configurations, is designed for pull-down temperature applications or holding temperature applications and can be selfcontained or remote.

So, that is a very large or very broad definition. And that covers a lot of commercial refrigeration equipment that you all manufacture or we all use, some of which DOE has set standards for, but not all.

So, there's some types of commercial refrigeration equipment that DOE does not currently have standards for. And this slide just clarifies that. CRE's test procedure is applicable to some types --

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similarly, DOE's test procedure is applicable to some types of commercial refrigeration equipment and there types of are some refrigeration commercial equipment cannot be tested using DOE's test procedure. And those things are not perfectly two aligned.

So, DOE's CRE test procedure is applicable to all the equipment for which DOE has established standards and in addition, for example, this griddle stand you can see in the slide can be tested using the DOE test procedure and representations regarding the energy composite of that equipment should be made using the DOE test procedure, although it's not covered by standards.

The equipment on the right, prep tables and salad bar tables, buffet tables that are also refrigerated and fall under the scope of commercial refrigeration equipment cannot be tested under DOE's current test procedure and so they are not subject to the

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same requirements regarding representations and are not subject to standards.

This is just a clarification of the scope of CRE's standards. All three of those types of equipment that were given as examples before are not currently covered by energy conservation standards.

And as we all know these standards are listed at 10 CFR 431.66 and any new standards for equipment would be added to that section.

clarify this scope, there types of commercial are some drawers refrigeration equipment with could physically resemble chef bases or, you unique know, more types of commercial refrigeration equipment the DOE proposes to differentiate this equipment by establishing specific definition for chef base That definition is listed griddle stand. here.

Chef base or griddle stand means

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1	commercial refrigeration equipment that is
2	designed and marketed for the express purpose
3	of having a griddle or other cooking
4	equipment placed on top of it that is capable
5	of reaching temperatures hot enough to cook
6	food.
7	And with that we reach our first
8	request for comment. DOE is requesting
9	comment on this definition and how it applies
10	to the type of equipment DOE is wishing to
11	exclude from standards at this time.
12	MR. BROOKMAN: Is this a new
13	definition?
14	MS. WIDDER: This is a new
15	definition to be added to 10 CFR 431.62.
16	MR. BROOKMAN: Charlie?
17	MR. HON: Charlie Hon, True
18	Manufacturing. Question for you. Under the
19	same classification there are other units
20	which are not they're basically the same
21	as doored units but have drawers instead of
22	doors. Are they going to fall under a

1	special classification as well?
2	MS. WIDDER: This definition is
3	just with regard to equipment that is
4	designed to be placed in extremely hot
5	environments under a griddle.
6	Those types of equipment that
7	have drawers and not doors, but are in other
8	ways similar to conventional commercial
9	refrigeration equipment will be addressed
10	later in the slides. But yes, we'll get to
11	that in a few slides.
12	MR. HON: Okay. Because the only
13	issue with these products is they have to
14	have a lot of capacity.
15	MS. WIDDER: Right.
16	MR. HON: Because of the heat
17	load on top of them.
18	MS. WIDDER: Right. Thank you.
19	MR. BROOKMAN: Thoughts on this
20	proposed definition? Massoud.
21	MR. NESHAN: Massoud Neshan,
22	Southern Store Fixtures.

1	Could you go back to your slides
2	where you were showing cases that right
3	here. What is so difficult about testing or
4	using the DOE test procedure on the equipment
5	shown on the very right-hand side?
6	MS. WIDDER: Well, the issue with
7	the DOE test procedure and applying it to
8	this equipment is that it's not
9	representative of their use. So there's not
10	provisions in the test procedure to specify
11	whether these pans that contain the food and
12	the temporary door above them should be open
13	or closed or for how long, or what types of
14	test packages should be placed in those bins.
15	
16	So it's just not specific enough
17	for this type of equipment and not
18	representative of their use in the field
19	which is what's required for a DOE test
20	procedure.
21	MR. NESHAN: Yes, but that
22	equipment in the middle, there's no temporary

1	door opening, closing, or anything, just open
2	display. Isn't it?
3	MS. WIDDER: Well, but similarly
4	it has the same problem with pans. And the
5	DOE test procedure doesn't specify how test
6	packages should be placed in those pans, how
7	they should be filled, how they relate to
8	calculation of the refrigerated volume, for
9	example.
10	So the DOE test procedure would
11	describe the refrigerated volume behind these
12	doors that are on the lower part, but doesn't
13	describe whether or not the pans are included
14	in the refrigerated volume calculation. And
15	those types of specifics are important to get
16	right so that this equipment is rated
17	consistently among manufacturers and test
18	labs.
19	MR. BROOKMAN: Byron.
20	MR. HORAK: Are there plans to
21	specify the loads in the door openings for
22	this type of product in the near future?

1	MR. BROOKMAN: Are you talking
2	about the middle one?
3	MR. HORAK: Both of those,
4	actually.
5	MS. WIDDER: Both of them.
6	They're not being considered in this
7	rulemaking.
8	MR. HORAK: Okay.
9	MR. HON: Charlie Hon, True
10	Manufacturing. There is an NSF test
11	procedure to verify these products but it is
12	still it would require additional add-ons
13	to that test procedure because it's run with
14	certain products, certain media samples, a
15	long list of information. But it is run
16	using the ASHRAE 72 test standards at the
17	pace of the product with additional add-ons.
18	MR. BROOKMAN: If I'm not
19	mistaken we still haven't received any
20	comment on this proposed definition. So I
21	guess no comment. How should we take that?
22	One or two individuals have just given me a

thumbs up. I guess that's
MS. WIDDER: Agreement.
MR. BROOKMAN: Massoud?
MR. NESHAN: Yes, Southern Store
Fixtures. You have in this one on what the
definition, it says that cooking equipment.
Why not warming equipment? Wouldn't the
warming equipment be part of it? Could it be
covered? It has to be only cooking?
MS. WIDDER: So, the DOE's
understanding of this type of equipment and
what makes it unique is the increased
refrigeration capacity that's required to
have cooking equipment that is extremely warm
on top of it, hot enough to cook food. So
that's how it's been defined here.
We welcome comment on whether or
not this definition would need to be expanded
to include warming comment, and if so, how it
could be expanded.
The key would be to differentiate
whether or not that type of commercial

1	refrigeration equipment that is associated
2	with warming equipment is really in fact from
3	a technical design standpoint different than
4	the type of griddle stand, chef base and
5	griddle stand we're attempting to define
6	here.
7	MR. BROOKMAN: Is warming
8	equipment covered?
9	MS. WIDDER: Not under commercial
10	refrigeration equipment.
11	MR. BROOKMAN: Okay. Charlie.
12	MR. HON: Charlie Hon, True
13	Manufacturing. We have sold these types of
14	items to people who put a warming cabinet on
15	top of them, but we designed for the harsh
16	case because the vast majority of the product
17	is sold with either especially the chef's
18	base stand with usually fairly high
19	temperatures for cooking steak.
20	MS. WIDDER: Right.
21	MR. HON: And that's where the
22	majority of the market is. So if we sell

1	anything else it would be the same type of
2	equipment.
3	MS. WIDDER: Thank you, Charlie.
4	MR. BROOKMAN: Okay, thanks. I
5	think we've covered that one, yes? Let's
6	move on.
7	MS. WIDDER: Okay, there we go.
8	So, this is just another clarification of how
9	DOE's test procedures and standards are
10	applied to equipment.
11	We're all familiar with the
12	definition of a basic model for commercial
13	refrigeration equipment and each basic model
14	of commercial refrigeration equipment, that's
15	the unit that is certified to DOE for
16	comparison and compliance with standards.
17	And it's rated and tested and subject to
18	those standards based on the equipment class
19	to which that basic model belongs.
20	And we've just received some
21	questions from some inquiries from
22	interested parties regarding the application

1	of test procedures and standards to equipment
2	that are shipped with after-market doors for
3	equipment that's offered for sale from the
4	manufacturer with doors as an optional
5	accessory.
6	Regardless of how that unit is
7	shipped that unit must be tested and
8	certified as equivalent to a basic model
9	shipped with doors pre-installed, similar to
10	other optional accessories that affect energy
11	use.
12	Okay, moving on. This is just a
13	reminder of DOE's categorization of
14	commercial refrigeration equipment, how we
15	determine which equipment goes in which
16	class.
17	And we have a comment. I wonder
18	if I have a request for comment? Okay, let's
19	take it.
20	MR. BAUMAN: This is Jeff Bauman
21	from National. I apologize, if I can step
22	back a little bit, Sarah.

1	MS. WIDDER: Yes.
2	MR. BAUMAN: When they say that
3	the equipment is offered for sale with doors
4	as an optional accessory, I'm just trying to
5	get clarification on that. Because you could
6	have two areas where I think that is some
7	manufacturers make open cases that do doors.
8	Some manufacturers make drawer units,
9	they're primarily sold with drawers, but you
10	can get doors on them.
11	MS. WIDDER: Yes.
12	MR. BAUMAN: So you would have to
13	test it. Can you just explain how that would
14	work with both? You'd have to list it with
15	doors as well as drawers?
16	MS. WIDDER: Yes. So, to the
17	extent Ashley can go ahead.
18	MR. BAUMAN: Okay, I think
19	there's a hole there, yes.
19 20	there's a hole there, yes. MS. ARMSTRONG: You picked the

1	distinguish the difference between open and
2	closed. So, regardless of whether if you
3	ship the unit integrated with doors, or if
4	you ship them in a separate box as add-on
5	doors it's a closed unit. You need to
6	certify it, you need to test it, you need to
7	be compliant with the closed standards.
8	What she hasn't gotten to yet,
9	slide 26, the drawers, when she gets there
10	MS. WIDDER: Yes, we'll get
11	there.
12	MS. ARMSTRONG: we're equating
13	drawers with doors. So it's like a singular
14	unit. You wouldn't necessarily do them both.
15	But she'll get there.
16	MS. WIDDER: Yes, we'll get
17	there.
18	MS. ARMSTRONG: Twenty-four is
19	open versus closed.
20	MR. BAUMAN: Okay, thanks for
21	clarification.
22	MS. ARMSTRONG: The Department is

aware that some people are putting doors in a separate box and saying, you know, these aren't closed cases. And in the Department's eyes those are closed cases.

MS. WIDDER: Okay, so that's a pretty clear issue. If there's no other comments we'll move onto clearly the most interesting issue which has to do with drawers versus doors.

"door" to mean any movable component of the commercial refrigeration unit that when closed separates the interior refrigerated space from the ambient air which is what makes it closed, and when opened provides access to the refrigerated product inside the CRE unit which is the intention of the door.

By that definition DOE considers drawers to be doors for the purposes of compliance under DOE's regulatory program since a drawer would also meet both of those criteria. So compliance for equipment with

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1	drawers is determined based on the standard
2	level for the equipment class with doors as
3	tested in accordance with DOE test
4	procedures.
5	So, in answer, like Ashley said,
6	just reiterating a piece of equipment with
7	opaque doors or opaque drawers would be in
8	the same equipment class and subject to the
9	same standard.
10	If it was a clear door versus
11	opaque drawers those equipment would be
12	different because it would be transparent
13	versus closed cases.
14	MR. BROOKMAN: Massoud?
15	MR. NESHAN: Yes, Neshan with
16	Southern Store Fixtures.
17	Based on this definition the
18	night curtain, it becomes a door then.
19	Because any moving component is considered to
20	be a door. And meets the definition of
21	separating the refrigerated area from the
22	outside and all that.

1	MS. WIDDER: Yes.
2	MR. NESHAN: The night curtain
3	becomes a door which is not accurate.
4	MS. WIDDER: Well, and clearly
5	not the intent. It is definitely DOE's
6	intent is a permanently affixed movable
7	component.
8	And that's a good comment,
9	Massoud. We'll take that under
10	consideration.
11	MR. HON: Unfortunately there are
12	a lot Charlie Hon there are a lot of
13	night curtains that are permanently affixed,
14	factory-installed.
15	MS. ARMSTRONG: So we should say
16	excluding night curtains and that would do
17	it, right?
18	MR. BROOKMAN: Are night curtains
19	enough of a distinctive descriptor?
20	MS. WIDDER: They're defined in
21	our regulations.
22	MR. BROOKMAN: Okay.

1	MR. HON: I think it would be
2	very clear then.
3	MR. BROOKMAN: Okay, great.
4	Thank you. That was productive.
5	MS. WIDDER: Yes, great.
6	MR. BROOKMAN: Additional
7	comments here before we move on?
8	MS. WIDDER: We have a request
9	for comment on the next slide so can I just
10	get there?
11	MR. BROOKMAN: Please do.
12	MS. WIDDER: All right, great.
13	So, this is just DOE recognizes that
14	probably some of this confusion came from the
15	fact that "door" is not defined in our
16	current regulations.
17	And so, to clarify, DOE is
18	proposing to establish this definition of
19	"door" in 10 CFR 431.62. "Door" means a
20	movable panel that separates the interior
21	volume of a unit of commercial refrigeration
22	equipment from the ambient environment, is

1	designed to facilitate access to the
2	refrigerated space for the purposes of
3	loading and unloading product, and is affixed
4	such that it is not removable without the use
5	of tools. This includes hinged doors,
6	sliding doors and drawers.
7	And as we just discussed on the
8	previous slide we may add an explicit
9	exclusion of night curtains.
10	MR. BROOKMAN: Okay. One way or
11	the other.
12	MS. WIDDER: So we do, we request
13	comment on this proposed definition, and in
14	particular, specifications that the term is
15	inclusive of drawers.
16	MR. BROOKMAN: So, comments on
17	this definition. No additional comments.
18	MS. WIDDER: Okay.
19	MR. BROOKMAN: Massoud.
20	MR. NESHAN: Yes, Neshan. One
21	point of clarification.
22	MS. WIDDER: Sure.

1	MR. NESHAN: A door means a
2	movable panel part that meets all those three
3	definitions?
4	MS. WIDDER: Correct.
5	MR. NESHAN: So if it only meets
6	two of them it's not considered a door then,
7	right?
8	MS. WIDDER: Correct.
9	MR. NESHAN: Okay, good. Thank
10	you.
11	MR. BROOKMAN: Louis.
12	MR. STARR: Just a question.
13	Just kind of following up on what he said.
14	So, if the drawer comes out it's not fixed
15	then. Does that mean it's not a door
16	anymore?
17	MS. WIDDER: Right. Well, that's
18	a very good comment. That will be something
19	we have to consider in establishing a final
20	definition.
21	MR. HON: Charlie Hon. A lot of
22	doors this is a very bad definition

1	because a lot of doors are lift-off. You
2	open the door, lift it off and take it off to
3	clean it. They just were built so they just
4	literally lift up.
5	MS. WIDDER: So perhaps instead
6	of number 3 we just establish the exclusion
7	of night curtains and don't talk about how
8	it's affixed.
9	MR. HON: That's a bit of a
10	loaded gun.
11	MS. WIDDER: All right. Thank
12	you for that.
13	MR. BROOKMAN: Thank you,
14	Charlie. Okay. Additional comments on the
15	definition? Charlie?
16	MR. HON: Charlie Hon. There's
17	also some issues there because number 3 is so
18	ambiguous because sliding doors slide out and
19	can be removed the same way. So there would
20	be a major ambiguity there as well.
21	MS. WIDDER: Right.
22	MR. HON: Drawers are the same

1	way. So number 3 is a disaster in every
2	aspect.
3	MS. WIDDER: All right.
4	(Laughter)
5	MS. WIDDER: We appreciate your
6	comments.
7	MR. HON: I could use every one
8	of those to my advantage because every one of
9	them would take them out of classification.
10	MS. WIDDER: Okay.
11	MR. HON: Because hinged doors
12	can be lifted off, sliding doors, you just
13	lift it up and pull them out, maintain your
14	draw cord, and drawers quite often have a
15	quick release pin and away you go.
16	MS. WIDDER: So, if we ignore
17	number 3
18	MR. HON: Number 3, every one of
19	the categories would get you trouble.
20	MS. WIDDER: Okay. So, but if we
21	ignore number 3 and we pretend that that's
22	not part of the definition, but would number

1 and number 2 with the explicit exclusion of night curtains added be a sufficient definition? Or would you also find issue with that definition?

MS. ARMSTRONG: Well, the other option is to not have a definition at all.

And so we did it for a reason. We felt there was a need for one and we were filling the need. But it sounds like it may be also causing more harm than good. We could leave it ambiguous and then it would be DOE's discretion.

MR. HON: This is Charlie Hon The first sentence in number 3 is the again. it problem. Affixed such that is removable without the use of tools, that's the problem. Because all those -- there are samples of every one of those that releases on them or something where you don't need a tool other than your index finger to remove them. That's where the problem comes They all would fit the standard and in.

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should fit the standard as a hinged door, a sliding door, or drawers. But the use of tools is a problem.

MS. ARMSTRONG: Okay. So, when you go to write your comments I think we have all heard that number 3 should just be scrapped altogether regardless of whether we decide to -- if we decide to ultimately adopt a definition.

But when you go to write your comments, if you do end up writing additional comments, if you could think about the idea, the premise here is that we were trying to make clear that a door in DOE's reg is not just, you know, it's a hinged door, it's a sliding door, it is drawers. It is all these things. It's not just, you know. So, is there a better way to do this? So I ask for your feedback on that. Okay?

MR. BROOKMAN: Okay. We have a comment via the web from Joe Sanders, or a question, in fact. How does it affect the

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1	cabinet volume calculation versus drawers?
2	And I think we're getting into this later.
3	Ashley?
4	MS. ARMSTRONG: We're going to
5	get into the TDA calculation later.
6	MR. BROOKMAN: Yes. So Joe, hang
7	on with that question and we'll try and
8	address that. Jeff?
9	MR. BAUMAN: I'll just say that
10	will be volume calculation not TDA
11	MS. WIDDER: Right.
12	MR. BAUMAN: If it's not a glass
13	unless you have a glass drawer somewhere.
L 4	MS. WIDDER: Right. And I think
15	that the clarification there is that the
16	volume calculation for a drawered unit and a
L7	doored unit would be the same.
18	MR. BAUMAN: And I I only
19	speak for Jeff but I think there would be
20	questions about with a drawer unit you have
21	I'll say fixed components inside which in
22	some of the ways volume are calculated there

1 may be considerations of not considering 2 those part of the volume of the cabinet of a drawer unit. 3 4 MS. WIDDER: And Joe or anyone 5 else is of course welcome to submit comments on that. 6

MS. ARMSTRONG: So, I'm not as familiar with how you would actually -- I've never tried to take the volume calculation of a drawered unit. But I've done it for -- my understanding is it's similar to residential and I've done it plenty of times for residential and there are plenty of -- in the HRF document it pretty much will take care of it. At least that's my understanding. You don't believe it will? Okay, so then we need to deal with it.

MR. BAUMAN: I'm not familiar but I think there would be considerations too for pan capacity. I would think of it as a good way to do that would be considering pan capacity of the unit and how much can you put

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in the drawers.

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You know, you might have a different numbers you're using for what the allowable energy is and such, but if you talk about the volume of a refrigerator is supposed to be how much can the refrigerator hold.

If you're talking about a drawer unit it's how much product can you put in that. How much product space do you have. I'm not saying -- we'll cover that in our comments or whatever. You don't need to answer now. But I'm just saying those are the types of things that may be.

MS. ARMSTRONG: Yes, I mean when you cover in your comments I ask -- if you're talking about how much the drawer can hold, I mean my distinction is going to -- what's the difference between how much a drawer can hold and what the refrigerated space is? Is there a difference?

MR. BAUMAN: Yes. Yes and we'll

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MS. ARMSTRONG: And what should be accounted for. And so that's where -- I mean, you know.

MR. BAUMAN: Now, my actual comment was agreeing with Ashley. Surprise.

(Laughter)

MR. BAUMAN: I actually, I think the idea, and I don't know what this would do to your having to modify your documents, but I think -- I want to think I understand why you're covering doors as hinged sliding doors and drawers, but I think to a layman or even anybody reading it, you read doors, you're thinking doors. Versus going into where the standards say doors and saying doors are drawers.

You know, I think you can cover - you can say doors cover hinged doors and
sliding doors. I think saying a drawer is a
door is not intuitive and would be more
confusing for people who aren't necessarily

1	reading through the 350 pages of definitions
2	and things.
3	MS. WIDDER: Right. In response
4	to that a little bit. And Charlie, this
5	might be what you were going to say.
6	It's difficult for the Department
7	of Energy to change the referenced test
8	procedure which is ASHRAE 72-2005 unless we
9	were to incorporate all the relevant
10	provisions into the CFR directly, to change
11	every instance of door to door plus drawer,
12	or door and drawer.
13	However, there's a draft, a
14	proposed draft of ASHRAE 72-2000 maybe
15	it'll be 14 by the time it's done that
16	does just that.
17	MR. BROOKMAN: Okay. Additional
18	comments here? Okay.
19	MS. WIDDER: Okay. Related to
20	closed refrigerators, doors and drawers, DOE
21	also in reviewing the definitions of
22	application of the test procedure realized

that there's not a clear differentiation or definition for differentiating closed cases from -- or closed solid cases from closed transparent cases and determining transparency of a door or material.

Much of this currently seems up the manufacturer. There's been AHRI interpretations related recent to determining transparency. And also in Appendix D there's a small definition transparency that references greater than 65 percent light transmittance.

And that's currently part of the DOE test procedure. However, it's not explicitly codified. So, to clarify the test procedure DOE prefers a quantifiable method for determining light transmittance which is currently not established in the DOE test procedure or any of its reference documents.

DOE proposes to use an ASTM method for determining the -- a test method for determining solar transmittance of sheet

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materials using sunlight.

This is typically applied to fenestration products but in reviewing the document DOE finds that the most broadly applicable document to determining light transmittance through intended-to-betransparent materials, it's the basis for other industry standard test methods that are applied to fenestration products typically.

To incorporate this into the CFR DOE proposing definition is а "transparent" follows. "Transparent" as means greater than or equal to 65 percent light transmittance as determined in accordance with ASTM Standard E1084-86(2009).

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And the definition of the standard at normal incidence which is directly perpendicular to the door. And a lot of people might be thinking now do we have to apply this definition to every door that we sell and the answer is no.

This definition will be applied to determine transparency when there may be an issue. For example, if the Department were to test a case and wanted to determine whether or not a door was transparent because there was some ambiguity, or if there was some coverings of opaque material this test procedure could be applied to determine transparent material from opaque material.

But it is not -- equipment is not

required to be tested to this standard in order to be incorporated into a piece of commercial refrigeration equipment. It's basically like a tiebreaker. And Ashley might have something to add to that.

MS. ARMSTRONG: I don't.

MS. WIDDER: Okay.

MR. BAUMAN: Well, this is Jeff Bauman from National. Will that be -- what you just said, Sarah, will that be included in the documentation or whatever with the definition that you won't have to test -- do

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1	a test and clarify this? It will only be
2	MS. ARMSTRONG: I've got it. So,
3	that's the reason for putting it in the
4	definition. You have fair warning how we
5	will determine if there's an issue with
6	whether or not something is transparent or
7	not.
8	If you want to use it, you may,
9	but it's not required as part of the test
10	procedure. Right? But yes.
11	MR. BAUMAN: Understood. And I
12	understand that now because I'm sitting
13	across the table and see the smiling face and
14	explanations that I appreciate. But if
15	you're going back to the final NOPR or the
16	final notice, will that be
17	MS. ARMSTRONG: I'll hand you the
18	transcript and you can hand it back to me if
19	I ever tell you something different.
20	MR. BAUMAN: Okay.
21	MS. ARMSTRONG: And we'll I
22	mean, we'll I don't know that we'll

1	clarify it
2	MR. BAUMAN: I'm not worried for
3	myself, for other people that are referenced.
4	MS. ARMSTRONG: Yes. I don't
5	know how we'll clarify it, but we'll try to
6	make that as clear as possible.
7	MS. WIDDER: Well, and if you
8	also look at the reg text that if you're
9	going to submit written comments, if you just
10	look at the regulatory text that's at the
11	back of the NOPR document there's the
12	definition is established there.
13	And if you had recommendations
14	about incorporating that, or language that
15	could be incorporated to indicate its the
16	optional nature of the requirement we would
17	welcome those comments.
18	MR. HON: Charlie Hon, True
19	Manufacturing. I have some real serious
20	questions about this because you effectively,
21	if it's below 65 percent light transmittance

therefore it becomes a solid door.

22

Thereby

requiring less energy -- changes the energy allowance a great deal.

The majority of the losses through transparent doors are because of the difference in insulation capacities on a glass door versus a solid door. There's not the fenestration issues that are that severe unless you happen to put it right in direct sunlight.

So this could be a real stickler because if we're trying to do what we do which is save energy we're starting to put tinting into glass. And if we get too much tint on a piece of glass theoretically we could discover that we had 64 percent at a light transmittance at a certain -- I am assuming this is a fairly broad spectral range.

But if we drop to 64 percent light transmittance it suddenly falls under solid door which is more stringent. I'm not sure this is a very good idea at 65 percent.

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1	MS. ARMSTRONG: So I think you
2	understand the intent. Is there a better
3	way?
4	You know, I think what we were
5	trying to do is saying how do you determine
6	if something is transparent or not. And this
7	is one way, a definitive way, one could argue
8	not a descriptive way. I mean it is a test.
9	You can tell one way or the other.
10	But I get your point, especially
11	with the standards rule going on.
12	MR. HON: Right. This is Charlie
13	Hon again. Sixty-five percent may be the
L4	number that I'm concerned about.
15	Because we run some pretty dark
16	shading into some wine cooling type designs.
17	And it may not be 65 percent transmittance,
18	but it's still performing as a glass door.
19	The objective is to see through it.
20	And it may be that we may want to
21	I'm going to go back and do some testing
22	to see if that 65 percent number is

1	realistic. Or it may need to be 45 or 50
2	percent. But I think that 50 may be a number
3	that's workable.
4	MR. BROOKMAN: Okay, thank you.
5	Massoud?
6	MR. NESHAN: Neshan, Southern
7	Store Fixtures. I also have an issue with
8	this. When you have a self-serve counter
9	display case a lot of times you put a mirror
10	finish one way, or see-through mirror finish
11	sliding doors in the back. That cuts down on
12	the obviously how transparent the glass is.
13	That's by the customer of course. How would
14	that be treated?
15	MR. BROOKMAN: In the back of the
16	cabinet?
17	MR. NESHAN: In the back of the
18	cabinet, correct. I mean, all of a sudden
19	you end up with a solid door in the back?
20	That's
21	MS. WIDDER: I don't oh, so
22	there's glass on the back of the cabinet but

1	it's mirrored?
2	MR. NESHAN: One-way, yes. You
3	can see from the back but not, you know,
4	there is coating on
5	MS. WIDDER: So, yes. This would
6	be normal incidence from the exterior of the
7	case. We'll have to clarify that. So if
8	you're able to see through the glass and it
9	meets the criteria in the direction, the
10	intended direction of viewing, we'll have to
11	work on that definition. So if you have
12	suggestions please help. Or please submit
13	them.
14	But in the intended direction of
15	viewing if it meets the definition I think
16	that would be the intent. If it's not
17	optically transparent from both directions
18	that it would still be glass. Transparent.
19	MR. WEBER: Collin Weber from

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think the service over counter definition as

it was proposed or as it was included in the

Navigant. Just to pile onto that.

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I don't

1	act last fall specifies a solid or
2	transparent door at any point so I don't
3	think there would be a conflict.
4	MR. NESHAN: Neshan again. It
5	may not be included. However, when you're
6	looking at a door, I mean based on the
7	definition you have that case has doors on
8	it. When we are calculating the TDA, the
9	clear glass on the back falls as part of TDA.
10	If it's not all of a sudden transparent
11	anymore impacts it overall TDA and that's
12	what the point is.
13	MR. HON: Charlie Hon. There are
14	units in the industry which are not service
15	over counter at all. They're just pass-
16	through units, double-doored, or they the
17	service people behind the unit can see what's
18	in the unit. And they have a glass
19	reflective panel on it which is kind of in
20	the flower cases.
21	MR. BROOKMAN: Okay. Very
22	helpful, very constructive additional

1 comments here before we move on. So do write 2 really descriptive comments here to help the 3 Department. 4 MS. WIDDER: Thank you. Thank you. 5 MR. BROOKMAN: 6 MS. Similarly to this WIDDER: 7 definition of "transparent" DOE determined that there are not clear definitions in the 8 9 CFR to apply that definition of -- that 10 proposed definition of "transparent" closed solid cases and closed transparent 11 with solid doors versus 12 cases, or cases 13 transparent doors. DOE determined to define these 14 15 terms with respect to the equipment families that DOE uses to apply standards which is the 16 17 closed solid and closed transparent terminology. 18 19 And to clarify this, DOE proposes to establish these two new definitions in the 20 CFR, closed solid and closed transparent, as 2.1

Closed solid means equipment with

follows.

doors and in which more than 25 percent of the outer service area of all doors on a unit is not transparent, applying the proposed definition of "transparent" that we just saw.

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Closed transparent means equipment with doors and in which 75 percent or more of the outer service area of all doors on a unit is transparent.

MR. HON: Charlie Hon. My concern on these definitions is specifically there's a series of units that are out there.

Number 1 is that they're pass-through units.

Quite often solid doored on one, glass doored on the other.

on the front may only have some trim around them which technically drops them below 50 percent that way because the solid doors on the back and the partial solidness of the front doors would drop you below 50 percent.

And pass-through units are notoriously bad

because you still have heat loss, the additional door gaskets and things like that.

But then you would immediately turn all those into solid units which is additional requirements on loading.

So, I would suggest that it would not say all units. It would say -- if you're going to do the 75 percent rule which unfortunately there is -- I'll get into the second argument in a second, but I would say whatever percentage we end up with on all units on one side of the unit.

Because pass-through units are usually never glass in glass. That just doesn't happen. But yet they're still every bit as transparent and the heat loss issues exist off the glass doors as they do off the others.

You also have a second set of issues on half doors quite often which is the top half of a set of doors is glass and the bottom half is solid. And those can be

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1	problematic if we start classifying
2	everything into 75 or more glass rather than
3	50 percent.
4	
5	MS. WIDDER: So, just to clarify,
6	you think 50 percent would be a better number
7	here?
8	MR. HON: It depends on what
9	number 1 is 50 percent on pass-through units
10	is even 50 percent you probably have to
11	drop to 45 because your technical definition
12	was the frame around the door making it not -
13	- you're actually losing part of it. So
14	about 45 percent on pass-throughs. And if
15	you have half and half doors, half glass,
16	half solid, how do you define that? That's
17	open for the Department to figure out what
18	they want to do there. Because there's ratio
19	differences there.
20	MS. WIDDER: Right. So the one

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issue that -- and I understand the difference

in stringency of standards. But I would also

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1	encourage everyone here and those on the
2	webinar to think about in submission of their
3	comments is the application of the standards.
4	So for those cases you're
5	describing, Charlie, their standard is still
6	based on total display area. And as that
7	total display area, for example, is 45
8	percent of the doors that's also going to
9	have an impact on the standard they have to
10	meet.
11	MR. HON: You have a problem
12	there because if you're talking self-
13	contained equipment it has nothing to do with
14	total display area. It's all internal
15	volume.
16	MS. WIDDER: For self-contained.
17	Yes.
18	MR. BAUMAN: This is Jeff Bauman
19	from National. Agree with Charlie on both
20	points. And again, as we're designing, if
21	you're designing like Charlie's example the
22	door that's got I'll say most units,

probably 50/50 is the cutoff when you design or you'll upsize the refrigeration system with the -- type of the system. You're would design reflecting where you product at, if it's got glass doors in the front or solid on the back, where a lot of units if it's got a glass on one door, the right's glass and the other's left, about that 50 percent is where you're going to cut off and say you need to upsize that unit if it needs to be done. So I think 50/50, somewhere in there.

Going on with that I think Charlie's point about the percent, the way the definition is with the surface area of the door. I don't know what better definition would be and I'd think about that.

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But it's somewhere where you can account for 50 percent of the doors excluding the frame because one guy could have a wider frame. Then you get into what your area and

1 what the definition of a glass door versus a 2 solid door is. And it may be better to go in that direction rather than talking about the 3 4 specific area of the door, 50 percent of the 5 doors are -- 50 percent of the area of doors are glass or solid. So, I'll think about 6 7 that. But I think trying to get away 8 from considering the border of the door non-9 10 transparent which the way this is written it

from considering the border of the door non-transparent which the way this is written it would needs to be done. And I agree again that a 50/50 split, somewhere in that area, would be more applicable with how products are designed.

MR. BROOKMAN: Okay, thank you.

Additional comments here? Charlie?

MR. HON: Charlie Hon. One thing we may want to add into the definition, let the Department just look at it is there is a difference between the size of a door and the size of a door opening.

A door opening is usually much

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smaller than the door itself because you have
your gasket material and everything else
around it to keep it. So we may want to look
at that very carefully and possibly consider
ratio using the door opening size rather than
the door frame size. Because the front
surface of the door could be very, very large
with a 3- or 4-inch frame around it for
support reasons. But it really doesn't do
you any good because the door opening on the
actual case itself may be substantially
smaller.
MR. BROOKMAN: Okay.
MS. WIDDER: Thank you for those
comments.
MR. BROOKMAN: Anything else
here? Nothing additional.
MS. WIDDER: Okay. This is sort
of changing gears a little bit from the
closed transparent versus solid definitions.
But another area that the
Department believes needs clarification in

their definitions and scope of commercial refrigeration equipment is the application of standards for hybrid equipment versus non-hybrid commercial refrigerator-freezers.

DOE's regulations obviously currently commercial hybrid cover refrigerators, freezers and refrigeratorand non-hybrid freezers commercial refrigerators, freezers and refrigeratorfreezers.

There appears to be some regarding the differentiation of confusion hybrid from non-hybrid equipment. And to clarify this the Department is proposing changing the definition of commercial hybrid refrigerator, freezer, refrigerator-freezer which is currently defined at 10 CFR 431.62 and breaking it into two definitions, commercial hybrid definition to just specify what is commercial equipment and explicitly defining refrigerator, freezer and refrigerator-freezer. And I've got a slide

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that sort of clarifies all this.

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First we're going to talk about the definitions and then there will be a slide that sort of hopefully helps out all these confused looks in the room.

So, definitions that the the Department is proposing in addition removing the current definition of commercial hybrid refrigerator, freezer or refrigeratorfreezer are "commercial hybrid" means a unit of refrigeration commercial equipment consisting of refrigerated two or more two compartments that in are or different equipment families as defined at 10 431.66 which is CFR where all those standards, the standard table is, and which is sold as a single unit. So that would be two compartments in the same piece of CRE that are from different equipment families.

A commercial refrigerator-freezer non-hybrid is a unit of commercial refrigeration equipment consisting of two or

more refrigerated compartments where at least refrigerated component is capable operating at or above 32 degrees Fahrenheit, meaning meeting the definition another refrigerator, and component is operating below 32 degrees capable of Fahrenheit, meeting the definition freezer.

So, to bring all these together we've got examples. On the very left-hand side we have a commercial refrigerator-freezer that meets the new definition of commercial refrigerator-freezer that the Department is proposing.

You can see it's one unit. Ιt has two transparent doors so it's in the same equipment family, vertical closed component is transparent. One at degrees Fahrenheit and one is at 38 degrees Fahrenheit. Or it could be slightly different temperatures but one meets freezer temperature range and one meets the

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refrigerator temperature range. But it does not meet the hybrid definition because they're both vertical closed transparent.

Commercial hybrid refrigerator is a unit where both of the components are the same temperature class, but are in different equipment families. So in this example the one on the left is glass. It's a vertical closed transparent refrigerator.

And the one on the right that's blue is -- a different color blue is meant to indicate a solid door. It's vertical closed solid in this example. So two equipment families, vertical closed transparent solid, vertical closed but the temperature classes. So that would meet the definition of commercial hybrid refrigerator, meeting the commercial hybrid definition and the refrigerator definition, but not commercial refrigerator-freezer definition.

And on the right-hand side now we meet both commercial hybrid and commercial

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refrigerator-freezer definitions. We have two different components. One which has a glass door and is at zero degrees Fahrenheit meets freezer definition, and one has a solid door, vertical closed solid, and is at the refrigerator temperature. So it meets both the definition of commercial refrigerator-freezer and commercial hybrid.

And hopefully that clears things up a little bit. We're going to establish all these definitions in the CFR and DOE clarity requests comment the on definitions for sufficiency of these commercial hybrid and commercial refrigerator-freezer.

MR. HON: Charlie Hon, True Your definition of a model Manufacturing. with two components, middle section there, greater than 32 degrees. components Looks like one has a solid door, one has a glass door. How do you define components?

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1	MS. WIDDER: They would be the
2	two refrigerated spaces would be physically
3	separated. Not necessarily thermally
4	isolated, but physically separated. So
5	they're where there's a black line there
6	would be a solid wall separating the
7	refrigerated compartments. Perhaps that's
8	not common.
9	MR. HON: Charlie Hon. More
10	common is this is an unusual circumstance.
11	I'm still confused by this because why can't
12	there's also no discussion up there of
13	freezer-freezer.
14	MS. WIDDER: Well, freezer-
15	freezer would apply same as this center
16	column except for they would both be zero
17	degrees. But physically separated.
18	If they're not physically
19	separated maybe this will help. If
20	they're not physically separated compartments
21	they both doors which are a different type

open to the same compartment. This is just a

1	commercial refrigerator and you would apply
2	the definitions of transparent door closed
3	transparent and closed solid and transparency
4	that we've proposed previously to determine
5	its equipment classification. So in our
6	current definition if this doesn't have any
7	other doors this would be a transparent
8	this would be a solid unit.
9	MR. HON: I am totally confused.
10	I'm sorry.
11	MR. BROOKMAN: This, the middle
12	example, Charlie, that's not something you
13	see in practice?
14	MR. HON: There are there are
15	becoming popular dual temps but there's
16	really the most common use of this is wine
17	coolers where you have half the compartment's
18	for white wine and half for red wine. And
19	there's usually about a 10 degree difference
20	in storage temperatures. But they would
21	definitely be above the 32 degree Fahrenheit

But they do not necessarily have a

rule.

1	solid separator between the two, but more of
2	a solid shelf between the two so that you
3	limit the air flow crossover. That's what
4	I'm concerned about.
5	MR. BROOKMAN: Solid shelf. It's
6	not a vertical?
7	MR. HON: Well, you can how do
8	you define it? It doesn't say they're
9	vertically separated on any of the
10	definitions above.
11	MR. BROOKMAN: Right. I see,
12	right.
13	MR. HON: Horizontal separation
14	would happen more commonly. And that's what
15	I'm looking at here is that there's a
16	possibility because it's not defined as a
17	vertical separation.
18	And in the item up there it's
19	greater than 32 degrees which may or may not
20	be the case. But defining a separation.
21	Because most shelves in commercial
22	refrigeration are porous, whether they be

1	wire shelf racking or different things, but
2	not all of them are. And one of the ways you
3	can separate and differentiate temperature
4	gaps is by having a solid shelf.
5	MR. ANDERSON: Tim Anderson,
6	Hussmann. Sarah, I think that the
7	definitions that you put forth are relatively
8	clear.
9	One thing that's not clear to us
10	is how would DOE handle a piece of hybrid
11	equipment? Let's just say it's a hybrid
12	refrigerator that contains at least one
13	compartment that's not covered by the DOE
14	test procedure.
15	So, for example, I have half of a
16	cabinet that's a service over counter and
17	half of that same cabinet, it's a complete
18	unit, is a salad bar. And keep in mind that
19	this could be a self-contained cabinet with
20	one unit.
21	MR. BROOKMAN: Ashley.
22	MS. ARMSTRONG: Good question.

1	It meets the definitions, let's put it that
2	way.
3	So I'm going to go with my
4	preliminary off-the-cuff answer. We will
5	officially I guess think about this a little
6	more.
7	My initial response would be if
8	it meets the definition, which that would, it
9	would be subject to our test procedure
10	provisions and our standards for the service
11	over the counter.
12	Now, that being said, if there's
13	an issue because part of it's not like the
14	salad table or the buffet table or whatever
15	is not covered. So let's say you believe
16	that the measurements coming out of the test
17	procedure would be representative, you need
18	to get a waiver. Does that make sense?
19	So in other words, if we're
20	making you account for the entire
21	refrigeration system but you believe that's

not representative of its use because only

1	part of it is covered you need to apply for a
2	waiver and you need to explain why and how
3	you would do it. That's my best off-the-cuff
4	answer.
5	MR. ANDERSON: Yes, I understand.
6	So, if it were a remote refrigerator and you
7	could separate the two circuits
8	MS. ARMSTRONG: That would be
9	easier.
10	MR. ANDERSON: so to say we
11	would assume that the service over counter
12	portion would be tested, and that energy
13	counted, and the other portion would kind of
14	be
15	MS. ARMSTRONG: I would say don't
16	assume anything. If it specifically doesn't
17	tell you to do that in the test procedure,
18	come to us and get that.
19	MR. ANDERSON: Okay, thank you.
20	MR. BROOKMAN: Yes, Jeff.
21	MR. BAUMAN: I have confusion I
22	guess similar to Charlie's. And to me what I

think may be missing here is whether a unit
has one refrigeration system, one cooling
system and it could share two separate
cooling, two evaporator coils, or whether
it's sharing air between the two spaces.
Because there's some units that could run,
like Charlie mentioned the wine coolers that
will run at a little bit different
temperatures and they'll share air between
the two compartments. They have one
evaporator. My interpretation of what I'm
reading here is that type of thing would be
more of a hybrid. If you have a unit
that's again, we build commercial
refrigerator refrigerator refrigerators
that are two temperatures but they're
developed just like a dual temp and they have
two refrigeration systems, insulated walls
between the two.

So to me that would be more consideration for the definition is whether they have a shared refrigeration system or

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1	two separate systems.
2	MS. ARMSTRONG: Okay.
3	MR. BROOKMAN: We have two
4	questions that are coming from participants
5	on the web. Ron Shebik asks "For hybrids, do
6	they have to share the same refrigeration
7	system or unique systems?"
8	MS. WIDDER: As the definitions
9	are currently proposed, no, they don't need -
10	- it can be either. These definitions apply
11	whether there are separate refrigeration
12	systems or the same refrigeration system.
13	We just received comments on
14	perhaps considering that differentiation in
15	addition to the proposed definitions here.
16	MR. BROOKMAN: Okay. And Joe
17	Sanders writes "The middle example is
18	currently purchased by McDonald's." No
19	physical separation exists between the
20	interiors except for a wire shelf.
21	MS. WIDDER: I wouldn't not
22	having physically seen the unit.

1	MS. ARMSTRONG: It's a
2	refrigerator.
3	MS. WIDDER: Right. I would not
4	think that it would be a hybrid refrigerator
5	since they share the same refrigerated
6	compartment and they're not physically
7	separated.
8	MR. BROOKMAN: And they're the
9	same temperature.
10	MS. WIDDER: And they're the same
11	temperature. So they would they would
12	actually not be on this slide. They would be
13	a commercial refrigerator.
14	But I've not seen the wire shelf
15	so I'm just going to assume.
16	MS. ARMSTRONG: Let me just read
17	this one because it's going to require some
18	follow-up.
19	So Joe also asked if DOE could
20	publish the formula used to calculate maximum
21	daily energy consumption for each example.
22	Okay, but I'm not exactly sure

what you're asking so I prefer that we just follow up offline. I mean, I'm happy to give you whatever additional information that we can to help clarify this, but I can't answer the question because I don't quite understand it.

So I'm going to move to Charlie.

But Joe, we can follow up separately. You know how to reach me.

MR. BROOKMAN: Okay, Charlie.

MR. HON: Well, I think that the -- I think the middle classification would be more clear if people looked at it.

Because if you take a service over counter unit, quite often they have a lower level refrigeration which would be closed door type unit down below them. And they're all operating at the same conditions, but quite often a butcher shop doesn't want to put all of his meat out in the same conditions under the lights. So he puts one piece of meat out and then once it's sliced

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1	up he'll go and pull another piece from down
2	below. And I'm assuming that's basically
3	what the concept of a commercial hybrid is
4	about.
5	MS. WIDDER: Correct. That's a
6	good example.
7	MR. BROOKMAN: Jeff?
8	MR. BAUMAN: And there are some
9	refrigerators that are built with two-door
10	units with air flow down the middle and it's
11	got panels with louvers or openings in it to
12	distribute air to both sides.
13	Those have never been as far as I
14	know considered as I've never considered
15	that a hybrid. I don't know anybody maybe
16	other people. But it's just a single
17	temperature.
18	Both have doors but there's
19	panels in the middle because for air flow
20	reasons, for customer reasons or whatever
21	that's how you want the air flow going. But

that would be considered a hybrid? It's just

1	a single temperature.
2	MS. WIDDER: If it's physically
3	separated with a wall which is what I'm
4	understanding, yes, that would be a hybrid
5	unit.
6	MR. BAUMAN: Okay. We'll have a
7	lot of comment about that.
8	MS. WIDDER: Okay.
9	MS. ARMSTRONG: There may be a
10	better way to do this, and it may be that it
11	needs to be thermally isolated components or
12	something maybe that's where you were
13	drawing your line. So, think about that in
14	your comments. It doesn't have to be this
15	way.
16	We get a lot of questions about
17	this generally. So we're trying to come up
18	with a way to address them that provides
19	guidance to everyone.
20	I can tell you I probably get
21	several a week alone just on hybrids. And
22	especially if you guys were to look I

don't know how many of you have tried to look
online, but if you look at the hybrid
templates for certification right now that
are online, just creating those was a very
difficult task, let alone trying to use them.
So I can understand where you're coming
from.

So what we're trying to do is simplify this. We have standards on the books for hybrid. It's very clear how you calculate those. It's just a matter of people are saying, well, I can't tell if my unit's a hybrid.

How do I tell that? So, where should DOE draw the line? Should it be a thermally isolated component -- or compartment. I'm sorry, not component, compartment.

Or if it's not and it's just a wall and you do have some sharing which is typical of residential, you know, is that something that you consider one compartment,

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1	a single compartment? Or what if you have
2	some sharing but they're at different
3	temperatures? What do you do? So, that's
4	where we're going.
5	MR. BROOKMAN: Steven.
6	MR. KING: Yes, Steve King with
7	Royston LLC. Back to the Hussmann comment.
8	It's basically like in a salad
9	bar situation. It's a percentage ratio how
10	much would be salad bar, then how much would
11	be basically considered refrigerated space.
12	MS. ARMSTRONG: So, I get that
13	part. That's what you do today. That's not
14	in our regs. It is for the determination of
15	which standard applies. It's not necessarily
16	in our regs for determining volumes and other
17	things that you need.
18	So that's where we're going here.
19	We're trying to figure out what do you guys
20	do today to determine. And I'm not sure you
21	all do it the same way based on the questions

I've gotten.

1	MR. BROOKMAN: Neshan.
2	MR. NESHAN: Neshan, Southern
3	Store Fixtures. In the middle configuration
4	you put that they have to be from two from
5	different equipment families.
6	MS. WIDDER: Correct.
7	MR. NESHAN: Is that a
8	requirement, or they can be same family?
9	MS. WIDDER: In order to be a
10	commercial hybrid unit they have to be from
11	different equipment families. Two
12	compartments from different equipment
13	families.
14	If they're not from different
15	equipment families so, for example, in the
16	center example if both of those were clear
17	doors it would just be a commercial
18	refrigerator.
19	MR. NESHAN: Except, you know,
20	for example, for a whether it's a closed
21	door or open display case there are certain
22	temperature requirements, 38 plus or minus 2.

1	And then we have the lowest operating
2	temperature equipment. They might be exactly
3	the same type of equipment, but temperature
4	requirements are different. So that would
5	not be considered hybrid?
6	MS. WIDDER: No, because those
7	are subject to the same they're not
8	separate equipment families. Right? So,
9	that would be more like our example over here
10	on the right.
11	MR. NESHAN: Hold on, hold on.
12	What do you mean they are not the same?
13	Physically they are not but temperature-wise
14	they're different.
15	MS. WIDDER: Yes, but temperature
16	does not differentiate equipment families.
17	So
18	MR. BROOKMAN: You've got to use
19	the microphone. We want this on the record.
20	Please say your name.
21	MR. SUHARNO: Anwar Suharno from
22	Royston LLC. If you have a dual temp unit on

1	a single compartment you can switch back and
2	forth between low temp and medium temp. You
3	will have different
4	MS. WIDDER: Yes, we're going to
5	get to that one too.
6	MS. ARMSTRONG: That is not a
7	hybrid. I can tell you that one.
8	MS. WIDDER: Those are not
9	hybrids. But those are also so, like our
10	example on the very left, that it's two
11	compartments, both with glass doors that have
12	different temperatures, that's not a hybrid
13	unit.
14	The configuration of doors on the
15	geometry of the unit is what determines
16	equipment families. If you look at those
17	I wish I had a slide of this. There's a
18	table in the CFR where you look up standards.
19	It's in 431.66 and there's column headings.
20	And one of the headings is equipment family.
21	And you'll things like
22	vertical closed transparent, semi-vertical

closed transparent, solid, open. Those are the terms that are in that row and so those are the things, whether it's transparent, solid, or open. And it's geometry, horizontal, semi-vertical, vertical are the things that determine equipment families.

The temperatures are a separate differentiator, but they're not used to determine whether or not it's a hybrid.

MR. NESHAN: Neshan again here, Southern Store Fixtures. But when you're testing the equipment one of the provisions of it is that we can test the case to lowest temperature that that case can operate at.

MS. WIDDER: Right, so --

MS. ARMSTRONG: No, I disagree. So, if you cannot operate at the rating temperature required then you are required to test at the lowest temperature it's capable of operating only if you cannot meet the temperature in the regs. So, you just don't get to pick, you have to prove that you

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1	cannot meet the rating temperatures in the
2	reg, the integrated average temperatures in
3	the regs. And if you cannot then it goes to
4	the lowest.
5	MR. NESHAN: Correct. No, I
6	understand that.
7	MS. ARMSTRONG: Okay.
8	MR. NESHAN: But we have a floor
9	display case. I will not be able to test
10	that at 38 degrees. I will be testing it at
11	50 degrees. You see?
12	MS. ARMSTRONG: If that's the
13	lowest it ever goes.
14	MR. NESHAN: Correct. But then,
15	however, they are from the same product
16	family. But
17	MS. ARMSTRONG: You're okay.
18	MR. NESHAN: according to this
19	you are telling me that I cannot.
20	MS. ARMSTRONG: No, no, it's
21	not.
22	MS. WIDDER: No, you can still

1	rate that.
2	MS. ARMSTRONG: Let's talk
3	offline. Because that's not a hybrid.
4	You're not talking about a hybrid here.
5	MS. WIDDER: A lowest application
6	product temperature case
7	MR. NESHAN: No, I understand.
8	But they're combined in the same frame.
9	There are two pieces.
10	MS. ARMSTRONG: I get it. I get
11	it. We can go from there.
12	MS. WIDDER: So we welcome
13	comments on that. For that case you would
14	test okay, we'll just keep going.
15	MS. ARMSTRONG: It's the first
16	example, it's not the second. It's two
17	different rating temperatures. It's not a
18	hybrid. So you're going with
19	MS. WIDDER: You'd go 38 and 50.
20	MS. ARMSTRONG: Yes, you're going
21	a side that's at one rating temperature and a
22	side that's at 50. That's the difference

1	there.
2	MR. BROOKMAN: The one on the
3	left.
4	MS. ARMSTRONG: Well, it's his
5	it's looking at it it depends.
6	MS. WIDDER: On the left but
7	different numbers.
8	MS. ARMSTRONG: Yes.
9	MS. WIDDER: Okay?
10	MS. ARMSTRONG: So it allows you
11	to do what you're describing, it's just not
12	hybrid that allows you to do what you're
13	describing. Okay?
14	MR. BROOKMAN: Okay? Additional
15	thoughts, comments here. This is
16	complicated. I think we're getting
17	there's going to be more. Let's keep going.
18	MS. WIDDER: Yes, okay.
19	Similarly around temperatures there are three
20	different temperatures that are referenced in
21	the DOE test procedure and application of
22	standards. The rating temperature which we

just discussing, the operating of the equipment, temperature and the integrated average temperature which is the temperature measured during the test procedure.

DOE has received inquiries from interested parties about the relationship of these temperatures and how to determine equipment classification versus how the equipment is tested.

So DOE proposes to establish new definitions for rating temperature and operating temperature in the regulations to help clarify the application of these terms and what these terms mean.

The rating temperature is in the standards table at 431.66(d)(1). That's the table of standards. It describes the integrated average temperature at which a model of commercial refrigeration equipment should be evaluated in accordance with the DOE test procedure unless that piece of

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equipment is rated in accordance with the lowest application product temperature provision which is only applicable if it can't meet the rating temperature for that equipment class. So that's the rating temperature.

The operating temperature is also present in the same table. And it refers to the range of integrated average temperatures at which the unit of commercial refrigeration equipment is capable of operating.

So for refrigerators that's greater than or equal to 32 degrees, or I forget where the equal to is. For freezers it's less than 32 degrees and for ice cream freezers that's established in the definition.

And then the integrated average temperature is in the test procedure, 431.64, is the average refrigerated compartment temperature determined in accordance with the DOE test procedure for commercial

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refrigeration equipment. And that's defined in the regulations currently as the average of all test package temperature measurements taken over the course of the test.

clarify this, So, to DOE is proposing these two new definitions on the left in the box, the integrated -- the rating means the integrated average temperature temperature unit must maintain during а testing. And the operating temperature is the temperature range of -- the range of integrated average temperatures at which a commercial refrigeration unit is capable of operating.

Similarly, DOE is proposing new definitions for the equipment we've been discussing, commercial refrigerators, commercial freezers and commercial refrigerator-freezers that similar to the definition for ice cream freezer incorporate these operating temperature conditions into the definition. So it's more clear.

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1	A commercial refrigerator
2	operates at greater than 32 degrees
3	Fahrenheit. And the definition proposed is a
4	unit of commercial refrigeration equipment in
5	which all refrigerated compartments in the
6	unit are capable of operating at or above 32
7	degrees Fahrenheit.
8	A commercial freezer, the
9	operating temperature established in the
10	standards is less than 32 degrees Fahrenheit.
11	A unit of commercial
12	refrigeration equipment in which all
13	refrigerated compartments in the unit are
14	capable of operating below 32 degrees
15	Fahrenheit is the proposed definition.
16	And a commercial refrigerator-
17	freezer is a unit that has one compartment
18	that is capable of operating at or above 32
19	degrees Fahrenheit and one compartment that
20	is capable of operating less than 32 degrees
21	Fahrenheit as we previously defined.

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And then the ice cream freezer

1	definition is the existing definition that's
2	in the regs right now.
3	This very last slide I think
4	brings up the type of equipment that was
5	referenced previously. Some models feature
6	operating temperature ranges that cause the
7	model to span multiple equipment classes. Do
8	you want to comment first? Sure.
9	MR. BROOKMAN: Charlie.
10	MR. HON: Charlie Hon. Am I
11	mistaken? I thought it was -15. On this
12	temperature ice cream freezer. Okay, thank
13	you.
14	MS. WIDDER: That's not proposed
15	to change, so if it was -15 then that was an
16	error.
17	MR. HON: Okay. I just wanted to
18	clarify because I'm going
19	MS. WIDDER: An editorial error.
20	MR. HON: Okay, just wanted to
21	verify.
22	MS. WIDDER: I apologize for

1	that.
2	MR. HON: No problem.
3	MS. ARMSTRONG: The rating
4	temperature is -15.
5	MS. WIDDER: Yes, I think the
6	rating temperature is -15 but the definition
7	is -5.
8	MS. ARMSTRONG: That's correct.
9	MS. WIDDER: Yes.
10	MR. HON: Why would you have it
11	when you couldn't reach the definition?
12	Wouldn't it just be a freezer?
13	MS. ARMSTRONG: It's anything
14	less than -5. So it goes down.
15	MS. WIDDER: So a freezer I'll
16	just read the definition for everyone. A
17	commercial freezer that is designed to
18	operate at or below -5 degrees Fahrenheit,
19	and that the manufacturer designs, markets
20	and intends for storing, displaying, or
21	dispensing of ice cream is an ice cream
22	freezer and it's rated at -15 degrees

1	Fahrenheit. Does that help clarify?
2	MS. ARMSTRONG: Right, that's the
3	difference. The slide's accurate, it's just
4	that it's anything under -5 is considered
5	an ice cream freezer if it's got the other
6	intended for ice cream. It's just you have
7	to test it at -15. If you can't get down to
8	-15 that's when the LAPT things kick in.
9	MS. WIDDER: Right.
10	MS. ARMSTRONG: This is why we
11	have questions on rating temperatures and
12	integrated average temperatures, by the way.
13	MS. WIDDER: And hopefully these
14	definitions help clarify. If they don't,
15	please
16	MR. BROOKMAN: So, thank you,
17	Ashley. We have a question from Charity
18	Njau. Pardon me if I butchered your name.
19	"Does this mean that commercial wine cellars
20	are covered products?"
21	MS. WIDDER: Commercial wine
22	cellars?

1	MS. ARMSTRONG: Chillers.
2	MS. WIDDER: Chillers. A
3	commercial
4	MS. ARMSTRONG: Yes.
5	MR. BROOKMAN: Cellars.
6	MS. WIDDER: If it's a unit, if
7	it meets the definition of commercial
8	refrigeration equipment as defined and meets
9	the definition of commercial refrigerator
10	defined here then yes.
11	MS. ARMSTRONG: So, what this is
12	trying to show you is that
13	MR. BROOKMAN: Ashley Armstrong.
L 4	MS. ARMSTRONG: Oh, sorry.
15	MR. BROOKMAN: Go ahead.
16	MS. ARMSTRONG: What this is
17	trying to show you is just because it can't
18	be tested at the rating temperature doesn't
19	mean it's not covered and subject to DOE's
20	test procedures and standards.
21	So what we're trying to make
22	clear here is that the definitions are based

1	on operating temperature, and the operating
2	temperature, there's large ranges.
3	And so just because something
4	operates, for a wine chiller it may be above
5	32 and maybe it can't operate at the rating
6	temperatures prescribed in the test. Well,
7	you still have to test it. You have to test
8	it at the lowest temperature it's capable of
9	operating. You just aren't excluded.
10	And that's what we're trying to
11	make clear with this. There's a difference
12	between determining scope of coverage. It
13	meets the definition, period. And something
14	that can't be tested because it's not capable
15	of reaching that rating temperature.
16	MR. BROOKMAN: Yes, Bruce.
17	MR. HIERLMEIER: In remote
18	equipment how cold the unit can get often
19	depends on how large the condensing unit
20	system is.
21	So, when we test in our lab we

can put a small condensing unit system on it

for that test and not be able to get very cold. You could go to a different test laboratory that has a system that's designed to run 10 or 15 cases at one time and they can get very cold.

So there's an inconsistency in a remote system as to how cold the unit can get because it's actually based on the test equipment that can be supplied at any given point in time. It's not like a self-contained that has a condensing unit in it. You turn it down, the condensing unit runs flat out and it's finished.

So, how does DOE plan to make that a uniform test?

There are provisions MS. WIDDER: in the lowest application product temperature definition and test procedure that establish specific requirements for remote cases that I am not remembering off the top of my head but have do with setting the to temperature on the remote case at а

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1	temperature that allows you to maintain the
2	intended rating temperature, the lowest
3	application temperature for that equipment.
4	But I would encourage you to
5	review that and to the extent that it's not
6	sufficient please submit comments.
7	MR. BROOKMAN: Collin, do you
8	want to add in here? No? Okay. Nick.
9	MR. SCHRINER: On the integrated
10	average temperature, I don't know if you're
11	familiar, above 32 degrees by NSF-7 you have
12	to be able to maintain a temperature below 41
13	degrees.
14	On the integrated average, say
15	you have to turn down your evaporator to
16	maintain this below 41 degrees by NSF-7
17	standards. Does DOE care if our integrated
18	average is below the specified 38 degrees if
19	we can get an average of 36 to maintain? Or
20	is it because usually we do that test at
21	once.

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MS. WIDDER: So that's also -- in

1	the previous, the 2012 test procedure final
2	rule in addition to the lowest application
3	product temperature DOE established
4	provisions that equipment tested in
5	accordance with NSF-7 at lower test
6	internal refrigerated temperatures could be
7	submitted for compliance with DOE's energy
8	conservation standards. However, you're
9	still subject to the same standard as if that
10	equipment was rated at the prescribed rating
11	temperature.
12	MR. SCHRINER: So as long as we
13	meet the 38 or below
14	MS. ARMSTRONG: In the future.
15	MS. WIDDER: In the future, not
16	today.
17	MS. ARMSTRONG: The key here is
18	that we added those provisions to apply with
19	amended standards. So, they do not apply
20	today. So right now you're required to meet
21	the rating temperature $+/-$ 2 irrespective of

NSF.

1	We did address this comment and
2	going forward in the future, and what I mean
3	future, it's going to be compliance with
4	amended standards. We don't know the date
5	yet. You guys know the NOPR still is out.
6	So it is in the future some ways down the
7	road.
8	MR. SCHRINER: So in other words
9	we're going to have to perform two different
10	tests. One day get our integrated average
11	MS. ARMSTRONG: You could
12	petition for a waiver to test at a lower
13	temperature and explain why. You could do it
14	that way. Right now that's what our regs
15	require, yes.
16	MR. BROOKMAN: Anything
17	additional?
18	MS. ARMSTRONG: You could submit
19	comments to this NOPR that we should consider
20	modifying that too, or at least consider it,
21	and see if DOE and why we should allow it
22	now, the use of it now. I'm just telling you

1	what our regs are right now so it's clear.
2	MR. SCHRINER: I'm confused I
3	guess. What does NSF-7 really matter to DOE
4	as long as their integrated average is 38
5	degrees? Can we just run a test to meet DOE
6	standards and to meet NSF standards?
7	MS. ARMSTRONG: Ideally, yes.
8	And we've acknowledged that that should be
9	the ideal scenario. And as long as the NSF
10	standards are more conservative, so a lower
11	temperature would give you a more
12	conservative rating and that's what you
13	choose to do. We don't require that but
14	that's what you choose to do. I think that
15	was our acknowledgment in the 2012 rule.
16	The problem was we did not adopt
17	those requirements for now. So, when you
18	submit comments if you believe we should
19	adopt those requirements for implementation
20	now please explain why.
21	MR. SCHRINER: Thank you.
22	MR. BROOKMAN: Okay. Sarah, did

1	you finish presentation on 36?
2	MS. WIDDER: No, I did not. We
3	have to get there.
4	MR. BROOKMAN: I'd like you to do
5	that.
6	MS. WIDDER: Yes.
7	MR. BROOKMAN: Yes.
8	MS. WIDDER: And this is the last
9	slide. But it does relate to the definitions
10	of commercial refrigerator and commercial
11	freezer that we just discussed.
12	DOE is aware that some models of
13	commercial refrigeration equipment feature
14	refrigeration systems or integrated average
15	temperatures, operating temperatures that
16	span the range of multiple equipment classes
17	as we've just defined them.
18	For example, a CRE model with an
19	operating temperature range of 15 degrees to
20	36 degrees meets the definition of both a
21	commercial refrigerator and a commercial
	i de la companya de

freezer.

This is a hypothetical case. I don't know that it actually exists.

DOE that equipment proposes capable of operating within multiple equipment classes would have to be tested and certified as each of those equipment classes. this case would have to requirements for a commercial refrigerator and a commercial freezer.

Now, because this case can only operate down to 15 degrees Fahrenheit the lowest application product temperature provision would be applicable for this case when rated as a freezer.

Now we request comment on our definitions. DOE requests comment on the definitions for operating temperature and rating temperature. We previously discussed the definitions for commercial refrigerator and commercial freezer, and the application of those definitions to variable temperature equipment.

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1	MR. BROOKMAN: So we'd like to
2	hear comment on 34, 35 and 36. And let's do
3	that now. And then shortly we're going to
4	take a break. Any additional comments here?
5	These are new proposed
6	definitions. It would be very helpful for
7	the Department to receive some preliminary
8	feedback on these if you can offer it here.
9	Ashley?
10	MS. ARMSTRONG: So, Ron on the
11	phone asked how do you differentiate without
12	changing nomenclature. And I'm not sure I
13	understand the question. Yes, let's unmute
14	him.
15	MR. BROOKMAN: Can he speak
16	yes.
17	MS. ARMSTRONG: I mean, really
18	what this is saying is that if you have a
19	model and it operates as a refrigerator and
20	it operates as a freezer.
21	So you design a model that you
22	had such a wide operating range that it

essentially spans a refrigerator and a freezer.

And the user basically is allowed to toggle between the two, whatever one they want to use depending on the application.

We're saying you have to do both.

You have to run the test as if it was a refrigerator, you have to run the test as if it was a freezer and you have to certify that. You have to be compliant with that.

This is Charlie Hon. MR. HON: am assuming this means only if -- some units can cross over but we don't intend them to and we don't market them that way. We would market only them, say, freezer, as а especially something like an ice storage cabinet which operates in the mid-twenties. That thing could be turned warm enough to it would technically fall where in refrigeration category, but it never marketed as that. It is exclusively marketed for an ice case.

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1	MS. ARMSTRONG: So, I will say
2	you've got the intention correct. That was
3	the intention.
4	Our operating temperatures are
5	pretty distinct. They cut off. So if you
6	believe we should provide additional
7	clarification for the wiggle room you're
8	welcome to submit comments. If that makes
9	sense.
10	MR. BROOKMAN: I'm noting that on
11	34 there are two new definitions and on 35
12	there are three.
13	MS. ARMSTRONG: Ron, you're
14	unmuted if you want to explain to me your
15	question. If I didn't clarify.
16	MR. BROOKMAN: About
17	nomenclature. We can't hear you if you've
18	unmuted your phone.
19	MS. ARMSTRONG: All right, well
20	we can follow up later if it happens to come
21	up. Or I can follow up offline if he has
22	more.

1	MR. BROOKMAN: Any thoughts on
2	these definitions? This is my last prompt.
3	MS. ARMSTRONG: Let's do a break
4	before we move into the next section.
5	MR. BROOKMAN: Yes, let's take a
6	break. It's 10:35 almost. We're due for a
7	break. I'm in no hurry to get out of here
8	today. I know some of you might be
9	(Laughter)
10	MR. BROOKMAN: might be facing
11	weather though when you depart. So I'm
12	thinking that we should try and press on and
13	get this done before we break for lunch. Our
14	original end time is supposed to be 1
15	o'clock-ish.
16	So go and get coffee, get a piece
17	of fruit, or a pastry, or something to
18	sustain you through probably a 1 o'clock or
19	so end time, okay? And let's go quickly to
20	get coffee.
21	You know, you must wear a badge
22	inside the building. The restrooms are on

1	both ends of the hall. Coffee's on the
2	ground floor, down the elevator shaft to the
3	ground floor and it's there to the left.
4	So good progress, really good
5	progress, good commentary. We will resume at
6	10 until 11, 10 until 11.
7	(Whereupon, the foregoing matter
8	went off the record at 10:34 a.m. and went
9	back on the record at 10:54 a.m.)
10	MR. BROOKMAN: At my peril, at
11	our mutual peril I want to since you had
12	time to think about it and talk about it
13	during the break any additional thoughts on
14	slide 34 and 35? Particularly about the
15	definitions. The comment so far on
16	definitions has been very, very helpful. Any
17	additional thoughts on that before we move
18	on?
19	MS. ARMSTRONG: I think we're
20	good.
21	MR. BROOKMAN: You think we're
22	good, okay. Okay, nothing additional then.

Yes,	yes,	Bruce
162,	yes,	DI UCE

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MR. HIERLMEIER: The only thing I thought without reading the standard that in the past if you had a dual temperature unit you tested at the lowest temperature it could obtain. And I don't know if this changes it and now you have to test also at the medium temperature because that will have an impact on the performance of the equipment.

Most equipment requires additional energy to reach low temperatures. Some of that energy is backed automatically when a customer switches to a higher temperature level. Some of that energy is now -- like fan motors typically are two-speed due to the cost.

So, that could minimize the utility of some of this equipment for some of our customers. We don't sell a lot of them but the ones that do have them like dual temps.

MR. BROOKMAN: Okay, thank

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1	you. Okay, so we're going to move on
2	MS. ARMSTRONG: Can I actually?
3	MR. BROOKMAN: Yes, Ashley.
4	MS. ARMSTRONG: Can I ask a
5	question about that though? Are you telling
6	me then that because you have to test at the
7	medium temperature as well? How would that
8	impact the I mean, if you're already
9	testing at the low temperature, the more
LO	consumptive temperature, and you have to test
L1	at the medium temperature because it now is a
L2	freezer and a refrigerator.
L3	I understand that you may not
L4	have been running the test before so if you
L5	told me that's additional tests, that's
L6	additional testing cost, I get that part.
L7	But why is it a utility issue
L8	unless you have to actually change the design
L9	to meet the standards?
20	MR. HIERLMEIER: Well, changing
21	the design to meet the standards will
22	increase the cost to the customers.

1	MS. ARMSTRONG: Does it not meet
2	the standards now?
3	MR. HIERLMEIER: It potentially
4	wouldn't meet it as a medium temp. It would
5	meet it as a low temp at the lower one, but
6	all the energy isn't necessarily backed out
7	when it's run as a medium temp. All the door
8	heat isn't backed out
9	MS. ARMSTRONG: And your position
10	is you should be allowed to sell a
11	refrigerator, a single unit that operates as
12	a freezer and a refrigerator as long as it
13	meets the standards in one configuration. Is
14	that your position?
15	MR. HIERLMEIER: Yes, the lowest
16	temperature.
17	MR. STARR: This is Louis Starr
18	with NEEA. How about another option is that
19	they make the refrigerator so that it can't
20	operate. In other words, if they lock it out
21	in the hardware so it won't operate in those
22	other modes then that would be fine.

1	In other words, if they're not
2	expecting to meet the standards and it's not
3	going to be operated in that mode if it's
4	locked out. That could be an option.
5	MS. ARMSTRONG: I think they're
6	offering it for sale specifically to be
7	operated in that mode. And they're saying it
8	should only have to be tested and compliant
9	with one of those options.
10	MR. BROOKMAN: Louis, you want to
11	comment?
12	MR. HON: This is Charlie Hon. I
13	have a question. Is that because of
14	marketing of the product at two temperatures?
15	MS. ARMSTRONG: Are you asking
16	me? What do you mean?
17	MR. HON: Okay. If we would
18	we have some equipment that it can drift
19	over.
20	MS. ARMSTRONG: So I get the
21	drifting. I'm saying actually dual temp that
22	is meant to be a refrigerator and a freezer

1	and you just have like a toggle or something
2	like that.
3	It seems like I'm hearing that
4	the position I didn't understand the
5	utility argument. I only understand the
6	utility argument if it's such that one of
7	those positions isn't compliant and requires
8	a redesign.
9	MR. HIERLMEIER: When it moves up
10	to the medium temp it would require a
11	redesign. You'd have to change more of the
12	loads to use less energy at medium temp.
13	MR. BROOKMAN: Okay, Bruce.
14	Thank you. Did you wish to comment more,
15	Louis?
16	MR. STARR: Well, it just it
17	seems to me that if they're marketing to
18	operate in multiple temperature ranges and
19	multiple classes then it needs to meet the
20	efficiency requirement of those cabinets if
21	that's the specific marketing. That would
22	seem like the logical thing to me.

1	MR. BROOKMAN: It needs to be
2	compliant.
3	MR. STARR: Right.
4	MR. BROOKMAN: However many
5	categories of product that you wish to play
6	in.
7	MR. STARR: Correct.
8	MR. BROOKMAN: Yes, yes, Tim.
9	MR. ANDERSON: Tim Anderson,
10	Hussmann. So, kind of further on that point.
11	Looking at the second bullet on slide 36 it
12	says DOE proposes that equipment capable of
13	operating within multiple equipment classes.
14	Is a better word than "capable" "intended?"
15	My concern is that we certainly
16	have low-temperature cabinets that are only
17	ever intended to operate at low temperature.
18	But certainly you could connect them to a
19	remote condensing system and operate in an
20	evaporating temperature that made the
21	equipment medium temp. So it's capable of
22	operating at medium temp, but that's not our

1	intent. It's not marketed that way.
2	MR. BROOKMAN: You're not
3	shipping it that way.
4	MR. ANDERSON: It's a remote
5	case. It's a component of a larger system.
6	MS. ARMSTRONG: He doesn't know,
7	yes. So I think that gets somewhat that's
8	a different point but it somewhat gets to my
9	point that I made to Charlie earlier.
10	You know, the way we've defined
11	it in here, those operating ranges are cut
12	and dry. If it falls below it goes into this
13	dual if it falls below or above in
14	capability it goes into that other bucket.
15	So if there is additional
16	language that you would like the Department
17	to consider about marketing, intended
18	operation, in addition to capability we would
19	need to understand how you draw the line, why
20	we should draw the line.
21	I mean, someone could also offer
22	one I'll tell you the counter. Someone

1	could offer one and say, you know, it has a
2	toggle button very clear that says I'm
3	just making this up, by the way it says
4	refrigerator on the left, it says freezer on
5	the left. But oh, well, I didn't intend for
6	it to ever be used as a refrigerator. So how
7	do we bridge that gap is what I'm asking.
8	I'm not saying you do that, I'm
9	not saying anybody in the room would ever do
10	that. I'm just saying that's the counter.
11	MR. NESHAN: Neshan, Southern
12	Store Fixtures. On dual temp cases,
13	especially remote, not necessarily even if
14	it's a dual temp case, not necessarily the
15	case would have a toggle switch.
16	MS. ARMSTRONG: I'm simplifying.
17	MR. NESHAN: Yes. It is at the
18	discretion of the refrigeration equipment
19	manufacturer to have the control or the
20	switch at the rack or at the case. So if
21	they have it at the rack the case

manufacturer would have absolutely no idea if

1	the case is going to be used for a medium
2	temperature application or not.
3	MR. BROOKMAN: Ron, we hope, is
4	unmuted and he wants to speak. So Ron,
5	hopefully you can get in here. Speak. We're
6	not hearing anything, Ron. Let's try it
7	again in a little bit. We're hoping to hear
8	from you. Let us know. Emily will let us
9	know when you can get back in here.
10	Okay. I think we covered that
11	sufficiently for right now. Let's go to
12	Collin.
13	MR. WEBER: All right. Thanks,
14	Doug. So right now we're going to move into
15	talking about some additional clarifications
16	to the test procedure.
17	The first of these will be with
18	respect to treatment of equipment features
19	and accessories. And so what this stems from
20	is the summer 2013 reg neg sessions which
21	most of you in this room were part of for
22	CC&E of commercial HVAC refrigeration water

heating equipment and in which issues were raised by participants regarding treatment during the test procedure of specific equipment features, components and accessories which may be in place on certain basic models of CRE.

The following slides discuss some specific features and components and accessories, and present proposals on how these items should be treated under the test procedure. These are basically intended as proposed codifications of what was agreed upon through consensus vote during the reg neg process.

So hopefully this should move fairly quickly and smoothly because most people have seen this before and voted in approval of it. So we're just going to go through these on a feature-by-feature basis.

The first of these features, customer display signs and lights. These are additional signage, exterior, outside the

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1	body of the refrigerated cabinet for the
2	purpose of advertising the product.
3	Optional, not integral to the cabinet and do
4	not serve to illuminate product which is
5	inside the body of the cabinet. So it's
6	completely exogenous to the function.
7	The proposal from the reg neg was
8	that supplemental lighting existing solely
9	for purposes of advertising or drawing
10	attention to the case and which is not
11	integral to the case would not be operated
12	during testing under the DOE test procedure.
13	And so as an administrative note
14	we don't have any comment boxes on all of
15	these. If there are any comments, interject
16	at any point.
17	MR. BROOKMAN: I think that's the
18	way to go. Comments here? No comments here.
19	MR. WEBER: All right. Second
20	feature, condensate pan heaters and pumps.
21	Many CRE types come with means of removing

condensate, melt water. Some do it in a

1 completely static manner using wicking kits 2 and that sort of thing. 3 equipped However, others come 4 with electric resistance heaters that vaporize the water and others come equipped 5 with pumps which pump the melt water to an 6 7 external drain similar to how condensing case would be set. 8 The 9 proposal that heaters 10 pumps would be installed and operational per ASHRAE 72 under the accessories section for 11 12 the entirety of the test including stabilization of pull-down, steady state and 13

It was agreed during the reg neg that clarification would be added that prior to the start of the stabilization period the condensate pan should be dry.

performance testing period.

And then for the entire period of the test following the start of that official stabilization period any condensate generated will be allowed to accumulate reflecting

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1	effectively field conditions unhindered. And
2	water would not be manually added or removed
3	at any point during the test.
4	MR. BROOKMAN: Comments on this
5	proposal? Yes.
6	MR. HIERLMEIER: Bruce from Zero
7	Zone. We have a number of customers that use
8	remote equipment in strip mall type
9	applications. So the floors are not cut with
10	floor drains. They may be leasing the stores
11	and not want to spend it. They opt to use
12	condensate pans to dissipate that heat.
13	In the modeling that DOE did when
14	they did self-contained equipment they
15	modeled in condensate pans as part of that
16	energy use. They did not model in condensate
17	pans as part of the energy use for remote
18	equipment.
19	So, in part now they've changed
20	the rules. Self-contained get extra energy
21	whereas remote cases don't get that energy

use capability.

1	So it effectively eliminates the
2	ability for that customer base to use a store
3	that does not have a floor drain, damaging
4	the utility of our equipment in their
5	application. So in the past those
6	pans were shipped generally they're
7	shipped loose. Customer may put them on top
8	of the case, may put them someplace else, may
9	power them separately from a wall outlet.
10	And now they won't have those options
11	anymore.
12	MS. ARMSTRONG: Why won't they
13	have the option? You have to test it this
14	way and it has to be compliant when tested
15	this way.
16	MR. HIERLMEIER: Your modeling
17	allowed for it in the self-contained.
18	Included that energy level.
19	MS. ARMSTRONG: I get that part.
20	MR. HIERLMEIER: It did not
21	include the energy level in it. So your
22	energy levels are set too stringent to allow

2	MS. ARMSTRONG: Okay.
3	MR. BROOKMAN: Tim?
4	MR. ANDERSON: I'd like to echo
5	all of Bruce's comments. If this applies to
6	remote cases it will preclude the use of
7	condensate pans on any remote cases basically
8	because of the stringency of the levels.
9	It's also important to note that
LO	the volume of this application of condensate
11	pans on remote cases, and I can only speak
12	for Hussmann, is less than 1 percent. I
13	mean, it's the exception, it's not the rule.
L 4	But it will reduce the utility of the
15	equipment for that for those customers.
16	MS. ARMSTRONG: I'm going to
L7	point out Hussmann participated in the
18	negotiations.
19	MR. ANDERSON: And Ron feels very
20	strongly. And if he could speak he would.
21	Ron feels very strongly that the discussions
22	in the working group were pertaining to self-
1 1	

this to apply.

1	contained cases.
2	MR. BROOKMAN: Maybe, Ron, we'll
3	invite you again to unmute your phone and try
4	and speak. Not working. Emily says it's not
5	working. Sorry, Ron. Ron, if you want to
6	write out some comments then Emily will
7	questions or comments we'll read them into
8	the meeting here. Do our best. Lauren?
9	MS. ZELINSKI: I just wanted to
10	echo what both Hussmann and Bruce had said
11	earlier.
12	I would say from AHRI's
13	perspective almost all of our manufacturers
14	would agree that on remote cases including
15	the condensate pan is an optional feature
16	that very few people use. And so causing all
17	of those to be tested would not meet the
18	setup of this unit.
19	MR. BROOKMAN: Okay. Louis?
20	MR. STARR: This is Louis Starr
21	with NEEA. In these cases that you're
22	talking about why wouldn't just a small pump

1	that would pump it over to some other
2	drainage thing work in that application
3	instead of using a pan heater?
4	MR. ANDERSON: Tim Anderson,
5	Hussmann. Certainly a pump would be an
6	option. These are customer requirements that
7	we're fulfilling.
8	MR. HIERLMEIER: Bruce from Zero
9	Zone. In some applications in these stores
10	there's not an immediate drain available.
11	You're in a store where there's no place to
12	pump it off, or local health inspectors take
13	a dim view of pumping condensate water a long
14	distance as well.
15	MR. BROOKMAN: Other comments
16	here before we move on? We have a comment
17	from Ron I think.
18	Ron says "Cases tested at LAPT,
19	now that LAPT is common terminology, do we
20	still need to apply for a waiver when testing
21	this way?"
22	MS. ARMSTRONG: So, the answer

1	the proposal would be that you do not. But
2	the caveat there is until the final rule is
3	effective you will. So, once the final rule
4	is out and if DOE ends up adopting the LAPT
5	provisions as proposed in this rule it gets
6	rid of the waiver process for that, although
7	until that happens, until the rule is
8	effective you will still have to go through
9	those procedures.
10	MR. BROOKMAN: Ron continues.
11	Cases that operate at two different rating
12	temps, how will these be certified?
13	MS. ARMSTRONG: So, if the
14	it's going to depend on if they span multiple
15	operating temperatures. That's how we
16	discussed it. So it's not about rating temps
17	so much as operating ranges such that they
18	fall into refrigerator, freezer, or like ice
19	cream freezer. And so that's how that goes.
20	If there are multiple rating
21	temperatures then that's going to and
22	they're multiple rating temperatures such

1	that the LAPT is a different number and it
2	cannot be tested at a rating temperature,
3	that's a different question. But still
4	within the same operating temperature range.
5	So, they're both refrigerators.
6	One can only get down to 50, one can get down
7	to 40, neither can get down to the rating
8	temperature. That's a different question.
9	So I don't know if that's what he's asking.
10	MR. BROOKMAN: He continues.
11	When speaking with Laura B. I understood that
12	you would need uniqueness in the nomenclature
13	for two different ratings? Testing at NSF
14	temps, I thought this was already allowed in
15	the regs. Condensate heaters
16	MS. ARMSTRONG: Hold on, go back
17	to the one. So, I think I made clear the NSF
18	thing earlier. It's not in the current test
19	procedure required today. It's in the test
20	procedure that will be required in the
21	future. So yes, DOE did address it but it's

22

not required today.

1	My comment still stands. If you
2	feel that it should be required today please
3	explain, et cetera.
4	MR. BROOKMAN: Does that address
5	two different ratings? Okay. And then test
6	standard NSF temps.
7	MS. ARMSTRONG: That one I just
8	addressed.
9	MR. BROOKMAN: I thought this was
10	already allowed in the regs. Condensate
11	heaters, the test method for self-contained
12	only, this is not spelled out.
13	MS. ARMSTRONG: The negotiations,
14	I will say that slide said nothing about
15	self-contained versus remote. There's
16	nothing in the slide, there was nothing on
17	the vote. It's all documented.
18	Now, you may submit your comments
19	but there was nothing there. There are
20	plenty of people in the room that were there.
21	You may have had different intention but
22	

1	MR. BROOKMAN: And finally from
2	Ron, "In the working group I mentioned that
3	remote cases were not part of the heated pan
4	discussion."
5	MS. ARMSTRONG: What I just said
6	stands.
7	MR. BROOKMAN: So written
8	comments on these specific issues I think
9	would be very, very helpful. Tim?
10	MR. ANDERSON: One last comment
11	on the heated condensate pans for remote
12	equipment. In effect, what will happen is
13	that the end users of the equipment will
14	purchase condensate pans separate from the
15	cases, probably from a separate manufacturer,
16	and will install them themselves, and you
17	know, bypassing UL safety regulations.
18	So I don't think you're going to
19	preclude that energy from being spent, you're
20	just going to have the end users find a way
21	around it. And in my opinion the equipment

will not be properly sized and potentially

1	not as safe.
2	MR. BROOKMAN: Ashley?
3	MS. ARMSTRONG: Okay, so just to
4	take a step back. So, explain to me, do the
5	remote cases what is the percentage of
6	remote cases today that actually get sold
7	with condensate pan heaters or pumps? From
8	the manufacturer.
9	MR. ANDERSON: Tim Anderson from
10	Hussmann. I can say for Hussmann it's less
11	than 1 percent.
12	And like Bruce mentioned earlier,
13	the application is typically where a retailer
14	will go into an existing space, often a small
15	format store, could be a strip mall or
16	something similar. And they don't want to
17	add in thousands and thousands of dollars to
18	trench the floors to add in floor drains.
19	MS. ARMSTRONG: So, you believe
20	across the board regardless of whether that
21	unit is offered for sale with the use of a

condensate pan heater, if it is a remote case

1	it should not be tested with the pan heater
2	or pump? That is what your belief is?
3	That's not what our proposal is, but
4	clarifying what your belief is.
5	MR. ANDERSON: Certainly. Tim
6	Anderson. My belief is that it's such a low
7	volume exception that it should be exempted
8	from the test procedure.
9	MS. ARMSTRONG: Okay.
10	MR. BROOKMAN: Louis.
11	MR. STARR: This is Louis Starr
12	with NEEA. If they install these after-
13	market pan heaters are they going to be
14	connecting into your equipment with those pan
15	heaters?
16	MR. ANDERSON: Tim Anderson. No,
17	they would just be connecting to the
18	electrical. You do mean an electrical
19	connection?
20	MR. STARR: Right. I mean, I'm
21	trying to see how it's going to affect the UL
22	rating of your machine, that's what I'm

1	trying to get at. Because they'll have to
2	reply with the national electrical codes.
3	In other words, any electrical
4	device you install is going to have to be
5	MR. ANDERSON: Certainly. But if
6	you're
7	MR. STARR: So, if they're not
8	connecting your equipment, they're complying
9	with electrical codes, there's no real safety
10	issue it seems to me.
11	MR. ANDERSON: If they don't size
12	the pan properly you can run into other
13	issues. Not electrical issues. Water on the
14	floor which can create lawsuits for the
15	retailer. You know, you can create other
16	issues there aside from electrical issues.
17	MR. STARR: The other thing is as
18	far as the difference between adding a
19	condensate pump as opposed to adding an
20	electrical pan heater it costs a lot of money
21	to put a fairly sizable electrical load.
22	If the place is cooking food they

1	have ways of draining stuff there already.
2	So connecting into a pump does not have to be
3	directly located above where it's draining
4	to. You can have a pump and it can pump 15-
5	20 feet from its location.
6	So if they're draining stuff in
7	the restaurant I don't understand why they're
8	not able to connect into a plumbing
9	connection. I mean, as when I used to do
10	design that's what I would do is I would go
11	find an appropriate receptor. I wouldn't go
12	and say hey, let's find an electric pan
13	heater.
14	I'm trying to understand the
15	design sense, why someone would come in
16	afterwards and decide to put in a pan heater
17	rather than just putting in a condensate pump
18	that has a very small connection.
19	MR. ANDERSON: It's Tim Anderson.
20	The retailers that we're typically selling
21	to are not restaurants. These are small

grocery stores, dollar stores, things of that

	nacure. Not praces where they re preparing
2	food.
3	MR. STARR: Right, but they're
4	going to have to get a permit to put their
5	stuff in, right? In the code. In other
6	words, a design engineer or somebody that's a
7	design professional is going ahead and
8	designing this stuff and outfitting it such
9	that it's meeting code.
10	So all these things still apply
11	and the best design is still that's
12	probably why you're only selling 1 percent is
13	because it doesn't make a lot of sense to do
14	it that way.
15	MR. BROOKMAN: Steven.
16	MR. KING: Yes, Steve King with
17	Royston LLC. We have to keep in mind
18	concurring with Hussmann even local law and
19	local building laws around the United States
20	do not support floor drains anymore. So
21	that's all the way down into the local codes.
22	And as you say, point of purchase

1	equipment such as this with a new store build
2	is not going to have a drain system in some
3	local municipalities, so.
4	MR. BROOKMAN: We're about to
5	move on. Yes? Here we go.
6	MR. WEBER: All right, thanks.
7	The next feature under discussion was anti-
8	sweat heaters on display doors.
9	Many transparent door cases come
10	with them obviously, serve to evaporate
11	condensate water. In some instances
12	manufacturers might equip their cases with
13	higher than standard anti-sweat power due to
14	expected operation in adverse conditions,
15	high ambient, high humidity, that sort of
16	thing.
17	The proposed resolution agreed on
18	through the reg neg sessions was that DOE
19	proposes that anti-sweat heaters should be
20	operational during testing under the test
21	procedure with some further explanation that

models of the user-selectable setting must be

1	turned on and set to the maximum usage
2	position.
3	Models featuring an automatic
4	control system that's not adjustable by the
5	user must be operating in the automatic
6	state. And if a unit is not shipped with a
7	controller from the point of manufacture but
8	is intended in all cases to be used with a
9	controller the manufacturer must make
10	representations of the basic model based upon
11	the rate of performance as equipped and
12	tested with the appropriate compatible
13	controller.
14	MR. BROOKMAN: Comments on this
15	proposal? Yes, Bruce?
16	MR. HIERLMEIER: Bruce from Zero
17	Zone. Just as we go through some of these
18	other ones it seems somewhat random as to
19	which things get to be turned on and which
20	ones don't.
21	So customers that have outdoor
22	markets or poor air conditioning, they have

1	to spend more money to have automatic
2	controls. In some of these other
3	areas they get to have filters. They can
4	direct the air flow. It doesn't have to be
5	tested with these item. They get to have
6	more utility without more expense, whereas
7	some of our customers with poor conditions
8	have to spend more money to get the utility
9	out of the equipment.
10	MR. BROOKMAN: So, how would you
11	suggest this be modified?
12	MR. HIERLMEIER: We'd prefer to
13	allow the user in an adjustable situation to
14	be able to turn it down and the equipment be
15	set at one that would be marked for 75-55
16	percent relative humidity.
17	MR. BROOKMAN: But that's for the
18	user, or for the tester?
19	MR. HIERLMEIER: During test and
20	then the user would have that as well so that
21	again, you're relying on the user to turn
22	down his equipment to use the least amount of

1	energy as possible because it's in their best
2	interest as well.
3	MR. BROOKMAN: Okay, thank you.
4	Additional comments here on anti-sweat door
5	heaters? Okay.
6	MR. WEBER: Next feature, UV
7	lights, usually included for sanitation
8	purposes. And it was agreed that UV lights
9	should not be turned on during the test
10	procedure.
11	Temperature displays and alarms.
12	Illuminated displays providing visual
13	information on equipment operating status.
14	Also, alarms that would notify if a case fell
15	out of the specified operating or the
16	desired operating range. Proposal is that
17	these items are simply integral to the
18	function of the equipment and would be
19	enabled during the test as they would be used
20	in normal field operation.
21	MR. BROOKMAN: Comments on
22	illuminated temperature displays and alarms.

1	MR. WEBER: Next item, non-
2	permanent condenser filters. Manufacturers
3	may offer models equipped with these sorts of
4	filters to prevent particulates from blocking
5	the air flow. And the agreed upon proposal
6	was that non-permanent filters should be
7	removed during the test.
8	MR. BROOKMAN: No controversy
9	there? No comment.
10	MR. WEBER: Security covers. An
11	option to include straps for the devices to
12	secure the condensing unit, preventing theft
13	or tampering. And the proposal is that
14	security devices should be removed during
15	testing under the DOE test procedure.
16	Next item, grill options.
17	Manufacturers may offer optional grills that
18	are used to deflect air flow in unique
19	applications such as rear mounts near to a
20	wall where the air flow needs to be directed
21	upwards.

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The agreed-upon position during

1	the reg neg sessions was that, if present,
2	non-standard grills would be removed during
3	testing.
4	Coated coils. Evaporator coils,
5	and condenser coils as well, generally coated
6	and specified for use in environments where
7	there would be exposure to acids or
8	oxidizers. Treated with additional coating
9	such as an epoxy or polymer to prevent
10	corrosion or other deterioration.
11	Existing test procedure
12	accurately accounts for the performance of
13	all types of coils including coated coils and
14	therefore there's no explicit proposal or
15	change to anything because it's already
16	captured.
17	MR. BROOKMAN: Comments here? No
18	comments.
19	MR. WEBER: Misting or
20	humidification systems usually put in place
21	to maintain the quality of products such as
22	fresh produce, seafood or meat. And if

1	present, these systems would be left inactive
2	during the test.
3	MR. BROOKMAN: Yes.
4	MR. NESHAN: Neshan, Southern
5	Store Fixtures. If this is obviously this
6	is done for specific applications. If
7	misting systems and humidification systems
8	are not to be operational during testing
9	where in reality they would be used during
10	the operation, why the previous slide which
11	was the coil? I mean, the coated coil is
12	it must be tested. However, this is not
13	allowed to be tested.
14	MS. ARMSTRONG: Correct.
15	MR. BROOKMAN: Ashley?
16	MS. ARMSTRONG: Correct.
17	MR. NESHAN: So why?
18	MS. ARMSTRONG: Because that's
19	what we negotiated.
20	MR. NESHAN: Well, negotiated
21	because you're forced to accept it because
22	basically the issue was that if this

1	because there were other parties involved.
2	And if that was if coated coil are not to
3	be tested then that could also be waived from
4	the unitary units. I'm not sure which part
5	of it it was. Isn't that's correct?
6	MS. ARMSTRONG: Please, I don't
7	think anyone was forced to vote a certain
8	way.
9	MR. HON: Charlie Hon. On the
10	negotiations the discussion was coated coils
11	are integral, built into the system and
12	always in use 100 percent of the time.
13	These other items are very
14	they are very transient. You can set them
15	wherever you want to. They're beyond the
16	control of the design. It's purely on
17	control of the operator. And that's where a
18	lot of the changes came from.
19	MR. STARR: This is Louis Starr.
20	I think the other part is some things like
21	coated coils inherently save energy in that
22	the fact that if they're not coated they

1	become they quickly lose their use or
2	abilities. So they actually are an energy-
3	saving device. So I think that's the other
4	part of what got decided to be as part of
5	included and not included.
6	So, something that obviously will
7	not save energy such as anti-sweat coils is
8	not the same as coils when they get plugged
9	and they're more inefficient. So having them
10	coated makes sense in that case. So that's
11	the other part of it that was kind of the
12	deciding process on that.
13	MR. BROOKMAN: Any additional
14	comments here? Yes.
15	MR. HIERLMEIER: Just to be
16	somewhat of a pain Bruce from Zero Zone
17	they could certainly test these energized at
18	full on during the test procedure. So it
19	runs completely just like they want the anti-
20	sweat heaters on the doors to run at full.
21	So, and again, it's sort of one
22	of these things where, okay, these people get

1	a certain utility. Energy doesn't matter as
2	long as you keep your vegetables fresh which
3	is fine. But in other applications all of a
4	sudden energy becomes important and we don't
5	care if you have to mop the floor.
6	MR. BROOKMAN: Moving on.
7	MR. WEBER: Next item under
8	discussion during the negotiations was air
9	purifiers. Supplemental purifying systems to
10	remove contaminants from air which is
11	recirculated within the body of the case.
12	The proposed position was that
13	air purifiers should be inactive during
14	testing under the DOE test procedure.
15	MR. BROOKMAN: No comments?
16	MR. WEBER: General purpose
17	outlets. Some CRE units may come equipped
18	with integrated general purpose electrical
19	outlets which can be used to power additional
20	equipment completely external to the
21	refrigerator or freezer such as scales or

slicers, for example, in a deli environment.

1	The agreed-upon position being
2	proposed for confirmation here is that while
3	testing using the DOE test procedure no
4	external load should be connected to any
5	general purpose outlets which are contained
6	within the unit.
7	MR. BROOKMAN: No comments.
8	MR. WEBER: And I believe the
9	final item, yes, is crankcase heaters. Some
10	CRE units come with electric resistance
11	heaters designed to keep the compressor at an
12	optimal operating temperature during low
13	ambient conditions such as if a unit was
14	installed outdoors.
15	The proposal for codification
16	here was that if present crankcase heaters
17	should be operational during the test.
18	Under the proposal, however, if a
19	control system is used to modulate the
20	operation of the crankcase heater it should

intended according

be

used

manufacturer's instructions.

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1	result of that being that at the DOE test
2	conditions you generally would not see a
3	crankcase heater activated.
4	MR. BROOKMAN: Okay. Yes, okay.
5	MR. NESHAN: Question. Neshan,
6	Southern Store Fixtures. What happened to
7	the crankcase pressure regulators? I thought
8	we discussed that when we agreed. I mean,
9	that's missing from here. Crankcase pressure
10	regulators.
11	MR. BROOKMAN: Crankcase pressure
12	regulators.
13	MS. ARMSTRONG: You're right,
14	it's not included. So we'll make sure that's
15	clear.
16	MR. NESHAN: Thank you.
17	MR. BROOKMAN: And the way it
18	would be clear would be to state
19	MS. ARMSTRONG: I don't know yet.
20	MR. BROOKMAN: Okay.
21	MS. ARMSTRONG: It was part of
22	the package that went to ASRAC so we just

1	need to pull the language.
2	MR. BROOKMAN: Okay. Moving
3	ahead?
4	MR. WEBER: Sure. So, that
5	concludes the section specific to the
6	outcomes of the reg neg sessions.
7	But there were some other
8	clarification items that arose as a result of
9	stakeholder inquiries and other avenues that
10	we'd like to just address and seek comment
11	upon.
12	The first of these involves the
13	use of energy management systems during
14	testing. The DOE test procedure states at
15	this time that all devices that would
16	normally be used in the field must be
17	installed and operated in the same manner
18	during the test procedure unless this is
19	inconsistent with any requirement of the test
20	procedure. This therefore includes energy
21	management systems.

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normal field installation or

operation would be inconsistent with any test procedure requirement of which we'll give an example then the specific function that causes inconsistency must be disabled.

little bit To give а of concreteness to this, if an energy management system raises or lowers the temperature, modulates it such that applicable integrated average temperature can't be maintained, then in this case the function of the EMS that varies the cabinet temperature would need to be disabled order to enable the provisions of the DOE test procedure, that rating temperature, to be met.

Other functions, however, may remain enabled provided that they don't cause other effects that would cause the unit to violate provisions of the test procedure.

If those functions cannot be controlled separately, if it's a matter of the whole system, whole control scheme being

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1	on or off, then that system would need to be
2	disabled so that all provisions of the test
3	procedure could be met.
4	MR. BROOKMAN: Comments on the
5	foregoing? I see none.
6	MR. WEBER: All right. The
7	second issue to be addressed for
8	clarification discusses lighting.
9	DOE test procedure currently
10	states that all devices that would normally
11	be used in the field must be installed and
12	operated in the same manner during the test.
13	ARI 1200-2006 and AHRI 1200-2010
14	specify that the measured energy consumption,
15	TDEC or CDEC, shall include lighting loads.
16	Seventy-two states at 6.1.1 that
17	all standard components such as and including
18	lights, to paraphrase, shall be installed and
19	used as recommended by the manufacturer.
20	Due to these explicit references
21	to case lighting, DOE believes that the
22	energy consumption associated with lights

1	installed on a model of CRE is intended to be
2	captured during testing. It's just
3	background mostly.
4	And in 2012 test procedure final
5	rule DOE adopted specific provisions for the
6	treatment of lighting occupancy sensors and
7	schedule controls, establishing specific time
8	periods during which these controls,
9	variation in lighting may be turned off or
10	dimmed during the test.
11	DOE wishes to clarify in response
12	to some inquiries that are received that a
13	mechanical light switch should not constitute
14	an energy management system or a lighting
15	control for that matter.
16	Models of commercial
17	refrigeration equipment with lighting
18	installed in the case and no energy
19	management system shall be tested with lights
20	on to their maximum illumination level for
21	the duration of the test.

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Any

lighting controls of the

1	user-selectable setting must be turned on and
2	set to the maximum usage position. An
3	exception to this being models with solid
4	doors with lighting controls that
5	automatically turn off internal case lighting
6	when the door is closed.
7	MR. BROOKMAN: Comments on this,
8	on lighting testing. Yes, Bruce.
9	MR. HIERLMEIER: Bruce from Zero
10	Zone. I had a question. If you have like an
11	open case that has multiple shelves and
12	customers can choose to buy a light under the
13	shelf or not buy a light under the shelf does
14	that case need to be tested with all the
15	lights installed?
16	Or can you test it with the
17	lights, you know, I have different basic
18	models like a two-shelf lit case is one basic
19	model, a three-shelf lit case, and basically
20	break it up into basic models. So you can
	1

have different energy levels depending on the

number of lights that you are selling at that

21

1	instant.
2	MR. BROOKMAN: And an unlit case
3	would be another basic model.
4	MR. HIERLMEIER: Yes, or a top
5	nose and bottom sometimes.
6	MS. ARMSTRONG: Let me think
7	about that for a minute. Yes, let me think
8	about that for a second.
9	MR. HIERLMEIER: I had a
10	different question as well.
11	MR. BROOKMAN: Okay.
12	MR. HIERLMEIER: The standards
13	now coming out and allowing energy levels to
14	be used with automatic lighting controls, but
15	I thought in 2012 you couldn't start using
16	that testing procedure until the regulations
17	got updated and in a sense reduced to account
18	for that.
19	Is that still the case or would
20	you be able to start testing once this is
21	adopted and start testing with those controls
22	in place without having to reduce the energy

1	level of the standard? Or do we have to wait
2	till the 2017?
3	MR. WEBER: The next slide
4	clarifies that.
5	MR. HIERLMEIER: Okay.
6	MR. WEBER: We're just taking
7	comment at this point.
8	MS. ARMSTRONG: Go ahead.
9	MR. HON: Wait a second, I have a
10	question before we go. Charlie Hon, True
11	Manufacturing.
12	I have one concern about the
13	statements here because certain occupancy
14	sensors have a learning curve built into them
15	where they learn over a period of time when
16	to turn the lights on and off.
17	Unfortunately, during the test
18	procedure the rooms are closed, there's no
19	activity inside of the test room, so that if
20	they're locked in there for more than a week
21	or so they'll have learned to turn the lights
22	off because there's no activity near the

1	unit. How do you deal with that?
2	MR. WEBER: Is there a manual
3	override on those?
4	MR. HON: They can be programmed
5	to override.
6	MR. WEBER: Okay. Because the
7	way the test procedure currently reads it's a
8	fixed time off. It's a fixed time off.
9	MR. HON: But there are many of
10	them now that are learning curves built into
11	them.
12	MS. ARMSTRONG: So by default
13	they would be tested with this program. So,
14	if they can't be I mean, right now if they
15	can't be overridden such that the program
16	could be applied to them then if you want
17	credit for them you need to come get a
18	waiver.
19	MR. WEBER: So, moving on to
20	speak to the point that Bruce raised.
21	
	The way the NOPR has reorganized

into -- proposes to divide it into two appendices with different applicabilities in time.

The first appendix would be what's relevant today and applicable today. The second would be what was being discussed earlier which is tied into revised standards and would be applicable at that time.

So, in the first appendix what would be on the books today and for use today would be that all lighting must be energized at the maximum illumination level throughout the whole test. And the exception would be for solid door models that include automatic controls such as just a pressure switch that disable case lighting when the door is closed.

In Appendix B this includes the material from the 2012 test procedure rule that was discussed as well as this clarification. All lighting shall be energized to its maximum illumination level

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2.1

1	except for a model that's equipped with
2	occupancy sensors or scheduled controls, or
3	when a model is outfitted with other
4	permanently installed automatic energy
5	management systems that control lighting.
6	And if a unit that includes if
7	a unit includes an automatic lighting control
8	system it should be enabled during the test.
9	If it's equipped with occupancy sensor and
10	controls it should be tested in accordance
11	with the provisions adopted specifically
12	referring to those systems in the 2012 test
13	procedure final rule.
14	MR. HIERLMEIER: So when would B
15	start applying? Would that be when 2017
16	comes out? Would that be when this NOPR gets
17	finished? Kind of what year I guess.
18	MR. WEBER: B would be tied to
19	the compliance with new standards.
20	MR. HIERLMEIER: So it would be
21	like 2017?
22	MS. ARMSTRONG: We don't know

1	what the actual date is, but roughly.
2	MR. HIERLMEIER: The 3-year
3	MS. ARMSTRONG: Correct.
4	MR. HIERLMEIER: Okay. Thank
5	you.
6	MS. ARMSTRONG: With the caveat
7	that DOE has issued guidance, across-the-
8	board guidance for all products that allows
9	the use of amended test procedures early but
10	as part of that guidance you would have to
11	comply with amended standards early and
12	certify such. So, that's this Appendix B
13	is key to the provisions of the 2017-ish
L 4	standards.
15	MR. WEBER: All right. Final
16	issue for clarification was in response to an
17	inquiry on test package temperatures.
18	Stakeholders inquired whether the
19	DOE test procedure has specific requirements
20	for the test simulators and filler packages
21	that must be met prior to loading them into
22	the unit at all.

1	ASHRAE 72 provides specific
2	instructions as to loading of test simulators
3	and filler packages. That's at 6.2. As well
4	as with respect to temperature stabilization
5	at 7.4. States that the unit must run till
6	steady state conditions as defined in Section
7	3 are achieved. And then after steady state
8	operation is reached the unit must operate
9	for another period of 12 hours before it's
10	deemed to be stabilized.
11	Therefore, DOE doesn't believe
12	that the product simulators or test packages
13	need to be at any specified temperature
14	condition prior to loading before the
15	stabilization or pull-down period even
16	occurs.
17	If there's no questions on that
18	then Sarah will address this final major
19	section.
20	MS. ARMSTRONG: So, one quick
21	question to all of you before Sarah starts
22	talking. We have one section left and

1	there's a couple of minor things at the
2	beginning but what we're going to get into I
3	have a feeling will cause a lot of discussion
4	which is TDA. And some of the slides I've
5	rearranged some of the slides for TDA and I'm
6	going to be presenting that part.
7	But before we do that does anyone
8	need a 5-minute break? Just a quick 5-minute
9	break. Because we will be pushing through so
10	we can end this before lunch. So does
11	anybody want a quick 5-minute break, go to
12	the bathroom, do whatever you need to do,
13	check email, make a quick phone call? And we
14	reconvene in 5 minutes. Yes. So take a
15	quick 5-minute break.
16	MR. BROOKMAN: Okay, 5 minutes.
17	You know where the restrooms are.
18	(Whereupon, the foregoing matter
19	went off the record at 11:39 a.m. and went
20	back on the record at 11:48 a.m.)
21	MR. BROOKMAN: All right, let's
22	start. The last few days have been very

1	frustrating here. We haven't been able to
2	for web participants to join us and speak
3	into the room. But now I think we have that
4	fixed. So those of you that are joining us
5	via the web, please feel free to raise your
6	hand and we'll fit you into this
7	conversation.
8	And, Joe, you had several
9	comments. However, Ron, had several
10	comments. Ron, do you want to speak now to
11	cover anything that we may not have covered
12	sufficiently from your perspective so far?
13	Ron's not on right now, okay.
14	MR. ANDERSON: He said he lost
15	the webinar.
16	MR. BROOKMAN: And in fact we had
17	to reboot the webinar, so apologies for that
18	as well.
19	Okay, now we're going to proceed.
20	Are we ready to do this?
21	MS. WIDDER: We're ready.
22	MR. BROOKMAN: Sarah.

1	MS. WIDDER: Okay. So, we have a
2	few, as Ashley mentioned, a few minor test
3	procedure issues before we'll get into the
4	other major clarification that DOE is
5	proposing that Ashley will present regarding
6	TDA. Just a few minor clarifications.
7	The first is around rounding of
8	test results and certified ratings. The
9	current DOE test procedure incorporates by
10	reference ARI Standard 1200-2006 and then in
11	the 2012 provisions which would be applicable
12	with any amended standards, AHRI Standard
13	1200 you can't even see that there,
14	2010. New one.
15	So, those standards require that
16	the energy consumption for covered equipment
17	be expressed in terms of kilowatt hours per
18	day and stated in increments of 0.01 kilowatt
19	hours per day.
20	Similarly, since those standards
21	are incorporated by reference in the DOE test

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DOE's -- the certified ratings

procedure,

1	that manufacturers submit to DOE should also
2	be reported in units of kilowatt hours
3	rounded to 0.01 kilowatt hours per day.
4	One thing that was not clear was
5	when that rounding should occur. And in the
6	case that that has any influence on the
7	certified value that one manufacturer test
8	lab would get versus another DOE wishes to
9	clarify that these calculations should be
10	done using raw measured values and then
11	rounded to 0.01 kilowatt hours at the end.
12	And we will DOE is proposing to
13	incorporate these requirements into the DOE
14	test procedure to clarify.
15	MR. BROOKMAN: Comments here.
16	MS. WIDDER: Any comments? We
17	request comment on the proposed rounding
18	provisions and their applicability to the
19	test procedure and the certification
20	requirements. All right.
21	MR. BROOKMAN: No comments here.
22	MS. WIDDER: We'll move on.

1	MR. NESHAN: Neshan, Southern
2	Store Fixtures. Just one comment. This
3	rounding of the test results and the raw
4	data, the raw data per ASHRAE Standard 72, it
5	only carries to one decimal point. If you
6	check.
7	MS. WIDDER: I'm not recalling
8	that requirement, but the Department will
9	certainly review that.
10	MR. NESHAN: All right, thank
11	you.
12	MR. BROOKMAN: You, I presume,
13	would like to have them be consistent.
14	MR. NESHAN: Yes.
15	MR. BROOKMAN: I just wanted that
16	in the record.
17	MR. NESHAN: No, no, absolutely,
18	yes.
19	(Laughter)
20	MR. BROOKMAN: Okay, thank you.
21	Okay.
22	MS. WIDDER: Okay. Actually, I

1	have a follow-up question for Massoud. Are
2	you saying that the CDEC and TDEC are only
3	rounded to 0.1 kilowatt hours per day? Or
4	the actual what is only rounded to 0.1?
5	MR. NESHAN: No, Neshan, Southern
6	Store Fixtures. Obviously ASHRAE 72 has
7	nothing to do with the CDEC and all that.
8	It's just a method of testing and recording.
9	MS. WIDDER: Right.
10	MR. NESHAN: When you record
11	temperatures and pressures and all that
12	stuff.
13	MS. WIDDER: Right. And energy.
14	MR. NESHAN: And energy, carried
15	to one decimal point. That's all I'm saying.
16	MS. WIDDER: So the energy in
17	ASHRAE Standard 72 is only one decimal point.
18	MR. NESHAN: The BTU requirement,
19	though, when you measure the BTU requirement
20	of a remote display case it is one decimal
21	point.
22	MS. WIDDER: Well, there's

1	certainly more significant digits in terms of
2	BTUs though.
3	MR. NESHAN: Yes, but
4	temperatures. I mean there is
5	MS. WIDDER: Right, right. We'll
6	certainly consider that in the subsequent
7	how significant digits are carried through.
8	Thank you.
9	MR. BROOKMAN: Okay, moving on.
10	MS. WIDDER: This is just some
11	clarifying slides on the lowest application
12	product temperature provision. There's been
13	some discussion of that earlier today and
14	also inquires that have been received by the
15	Department regarding applicability of this
16	provision.
17	In light of those this slide
18	provides background on what is currently
19	required and then subsequent slides provide
20	proposed clarifications to the lowest
21	application product temperature provision.
22	Currently, DOE defines lowest

application product temperature as the integrated average temperature closest to the specified rating temperature for a given piece of equipment achievable and repeatable such that the integrated average temperature for a given unit is within +/- 2 degrees Fahrenheit of the average of all integrated average temperature values for that basic model.

It's confusing and sort mouthful. idea, The the intent of this is manufacturer is definition that а certify -- if piece а of commercial refrigeration equipment, a model, model of commercial refrigeration equipment cannot meet the rating temperature for that equipment class the manufacturer would application certify the lowest product temperature.

The intent is that lowest application product temperature will be consistent across the units for that basic

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model. So, for example, you couldn't pull -you could not specify 8 degrees Fahrenheit
and then have other models that maybe DOE
would pull in enforcement that really can, in
fact, either meet the rating temperature or
meet something much lower than your specified
lowest application product temperature. We
would like consistency across units of a
given basic model. So, in light of that, it
was a confusing definition.

This is just another -- a little background about when the lowest application product temperature applies. discussed that it applies to a certain basic model of commercial refrigeration equipment that cannot be operated at the prescribed rating temperature, but all other requirements of the DOE test procedure apply.

Except that you have to test -the rating temperature shall be +/- 2 degrees
of the lowest application product
temperature. The measured integrated average

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temperature recorded during the test will be within 2 degrees of the certified lowest application product temperature for that piece of equipment.

So, here's an example. Hopefully this helps. The lowest application product temperature. So, for example, if a basic model freezer has an operating range from 8 28 degrees Fahrenheit and thus cannot operate at the prescribed rating temperature of zero degrees Fahrenheit for freezers that basic model would be tested as low as it can is which in this case 8 qo Fahrenheit.

this case, if In DOE were randomly select a representative unit to test for compliance purposes that unit should be able to maintain an integrated average 6 10 temperature between and degrees Fahrenheit, and that should be as low as it can go for that unit.

And it should not -- that unit

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1	must not be able to operate at zero degrees
2	Fahrenheit. That is the important part.
3	For many cases this is always the
4	lowest thermostat setting. That's a
5	clarification.
6	And when DOE conducts a test in
7	accordance with the lowest application
8	product temperature a lot of times that will
9	be turning down the thermostat all the way.
10	And so to the extent that that's consistent
11	among units is what we're going for here.
12	MS. ARMSTRONG: I'm going to say
13	one clarification.
14	MS. WIDDER: Yes, go for it.
15	MS. ARMSTRONG: Not a lot of
16	times. We will be turning the thermostat all
17	the way down. So, if for some odd reason
18	your literature speaks to a certain operating
19	range for your temperature and we happen to
20	test a unit and we crank it down to the
21	lowest thermostat setting and it is operating

outside of that range we are going to test at

1	the lowest temperature the unit is capable of
2	running. I just want to make that
3	clarification.
4	And you are required to test at
5	the lowest temperature that unit is capable
6	of running.
7	MS. WIDDER: So, to clarify, DOE
8	proposes to modify the lowest application
9	product temperature provision. Hopefully
10	this is a little more clear.
11	Lowest application product
12	temperature means the lowest integrated
13	average temperature at which a given basic
14	model is capable of consistently operating,
15	i.e., maintaining so as to comply with the
16	steady state stabilization requirement
17	specified in ASHRAE as incorporated by
18	reference for the purposes of testing under
19	the DOE test procedure.
20	The other part of turning down
21	the thermostat all the way is that
22	temperature when we're at the lowest

1	application product temperature still has to
2	meet the stabilization requirements specified
3	in ASHRAE. And so those are the two bounds
4	that help us define what lowest application
5	product temperature is.
6	And now that we're explicitly
7	referencing ASHRAE 72-2005 DOE is proposing
8	to incorporate by reference that standard
9	which has always been the method of test
10	inherent in AHRI or ARI 1200-2006 and AHRI
11	1200-2010. But now that's explicitly
12	incorporated by reference in the DOE's test
13	procedures in the CFR as well.
14	DOE requests comment on its
15	proposed modification to the lowest
16	application product temperature definition.
17	Is it more clear? Are there other things
18	that should be incorporated?
19	I think hopefully our intent is
20	clear, but it is difficult to write in words.
21	And its proposal to incorporate by reference

ASHRAE 72.

1	MR. BROOKMAN: Charlie.
2	MR. HON: Charlie Hon, True
3	Manufacturing. ASHRAE 72-2005, the final
4	review publication is in action right now and
5	will be completed at the end of this year.
6	So that probably needs to be considered as
7	2014 publication.
8	The second thing is that you're
9	relying on mechanical sometimes controllers
10	on some of these units. So, the mechanical
11	controllers can change.
12	And I know good and well what I
13	will do is dummy up the controller to run a
14	little bit colder than a normal controller
15	just so I don't run into a problem. But that
16	way you have a very conservative number.
17	But 2 degrees Fahrenheit plus or
18	minus on a controller turned all the way down
19	I think is not repeatable at all. I think
20	you're going to be 3 to 4 degrees at least.
21	MS. WIDDER: Just to follow up on
22	that. If you have suggestions about a better

1	way that the Department could define the
2	lowest temperature for a basic model such
3	that it's consistent but also not allowing
4	for manufacturers to just pick any number.
5	That's the struggle we have.
6	MR. HON: This is Charlie Hon
7	again. From our point of view we will be
8	conservative and we will just dummy up the
9	controller to where it runs slightly colder
10	than we believe our standard product would
11	ever get to and thereby guarantee that we
12	would have a very conservative energy number.
13	But I cannot guarantee that we
14	would be repeatable within +/- 2 degrees of
15	where we said the unit was tested. But isn't
16	it more important to be conservative and
17	efficient in our efficiency number?
18	MR. BROOKMAN: Okay. So I
19	thought the explanation was really quite
20	clear. So additional comments on this
21	proposed definition? Yes, Tim.

MR. ANDERSON:

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In Section 2.2 of

1	Appendix B, I'll go ahead and read this. It
2	says for remote condensing equipment without
3	a thermostat or other means of controlling
4	temperature at the case the lowest
5	application product temperature is the
6	temperature achieved with the adjusted dew
7	point temperature as defined in AHRI Standard
8	1200 set to 5 degrees colder than that
9	required to maintain the manufacturer's
10	lowest specified application temperature.
11	Can you comment on how you came
12	about that number and illustrate in the
13	example how that would be used? The example
14	you had on slide 63.
15	MS. WIDDER: So, in the 2012 test
16	procedure rulemaking the issue regarding the
17	applicability of the lowest application
18	product temperature to remote cases that do
19	not have thermostats in the case was raised.
20	And DOE recognizes that this is an issue.
21	So this was a suggestion received
22	by manufacturers as part of the comments on

1	the NOPR. The way that it would apply here
2	is if I can imagine physical limits in
3	terms of refrigerant flow and pipe sizing
4	that would limit how or the heat exchanger
5	size that would limit the cooling that a case
6	is capable of and that intended temperature
7	would be your lowest application product
8	temperature.
9	And then because there's
10	variability in the sizing of condensers that
11	can be attached to the remote case you would
12	set the section temperature on that case such
13	that you maintained the intended lowest
14	application product temperature for that
15	case. This is
16	MS. ARMSTRONG: Minus 5, right?
17	MS. WIDDER: Yes.
18	MS. ARMSTRONG: We would do the
19	same thing you would do. So in that case the
20	example is not as applicable because the
21	instructions are different. But DOE would do

the same thing you would do in setting that

1	temperature.
2	MR. BROOKMAN: And say what that
3	would be.
4	MS. ARMSTRONG: Well, he read it.
5	I don't have it in front of me, so.
6	MR. ANDERSON: Okay. Tim
7	Anderson. I want to make sure that I
8	understand. So, I'm going to give an
9	example.
10	I'm going to use the LAPT of 8
11	that was used in the example on slide 63. So
12	if the LAPT for a piece of equipment is 8
13	Fahrenheit you would then and let's say
14	that the dew point temperature, not adjusted
15	dew point, dew point temperature to achieve 8
16	is zero. Okay? So that's basically the
17	manufacturer's recommended set point to
18	achieve an IAT of 8.
19	The adjusted dew point or, I'm
20	sorry. So then you would take 5 below that.
21	You would run the unit at a -5 adjusted dew
22	point which equates to a -2 dew point. So

1	you would run the unit at -2.
2	MS. WIDDER: Yes, it sounds
3	right. The adjusted dew point 5 degrees
4	cooler than that required to maintain the
5	lowest application product temperature. So
6	yes, if the dew point is zero and then you go
7	5 degrees below.
8	MS. ARMSTRONG: Are you asking 5
9	degrees below the dew point or 5 degrees to
10	get 5 degrees below the lowest application
11	product temperature?
12	MS. WIDDER: No, the adjusted dew
13	point to achieve the lowest application
14	product temperature. Will you read it again?
15	MS. ARMSTRONG: Let's just take
16	it offline.
17	MS. WIDDER: Yes, we'll
18	MS. ARMSTRONG: I get your
19	question though.
20	MR. BROOKMAN: Ron would like to
21	speak. Ron, I think this can work. Welcome.
22	MR. SHEBIK: Can you guys hear me

1	now?
2	MR. BROOKMAN: Yes, we can hear
3	you. Yay.
4	MR. SHEBIK: I appreciate it, but
5	actually the question I had Tim Anderson
6	worded it much better and he got the point
7	across I believe.
8	(Laughter)
9	MR. BROOKMAN: What an
10	anticlimax.
11	MR. SHEBIK: Sorry about that.
12	MR. BROOKMAN: Thanks, Ron.
13	Okay.
14	MR. SHEBIK: Thank you.
15	MR. BROOKMAN: So, do we have
16	additional comments regarding this revised
L7	LAPT definition?
18	MS. WIDDER: And I would say
19	specifically on the case of or in the case
20	of remote cases with no thermostat which we
21	were just discussing, if there are specific
22	comments about a better, or more clear, or

1	more consistent approach to describing the
2	lowest application product temperature for
3	those cases that's different than what is
4	already on the books the DOE welcomes comment
5	on that.
6	Okay, moving on then.
7	MR. BROOKMAN: Neshan, did you
8	have something there? Neshan.
9	MR. NESHAN: Neshan, Southern
10	Store Fixtures.
11	MR. BROOKMAN: I could see the
12	wheels turning.
13	MR. NESHAN: Yes. But for the
14	record most remote refrigerated display cases
15	go out of the factory without a thermostat on
16	them. I mean, it's hardly really
17	exception to have a thermostat on a remote
18	case.
19	MR. BROOKMAN: Really?
20	MS. WIDDER: Yes, but I also have
21	another
22	MR. BROOKMAN: The remotes.

1	MS. WIDDER: So I have a follow-
2	up question. I understand that, but my
3	understanding is that most remote cases can
4	also meet their rating temperatures. That
5	it's unusual for remote cases to be designed
6	such that they cannot meet the rating
7	temperatures because of the flexibility in
8	the condensing unit.
9	MR. NESHAN: Well, if they cannot
10	meet the rating then you're in trouble.
11	MR. ANDERSON: Tim Anderson.
12	There are some low-temperature cabinets which
13	are limited in terms of the evaporator and
14	air flow, open cases typically. But you're
15	right that the condensing unit side is
16	typically never an issue until you get down
17	to, you know. So it's more components in the
18	case could be where your LAPT may be 8 rather
19	than zero on a few cabinets.
20	MS. WIDDER: Okay. Yes, that was
21	just I mean anyway, just wanted to clarify
22	that.

1	MR. BROOKMAN: You got that?
2	MS. WIDDER: Yes, I got it.
3	Thank you very much.
4	MR. BROOKMAN: Moving on then.
5	MS. WIDDER: Okay. And now
6	Ashley is going to talk about TDA and AHRI
7	interpretation.
8	MS. ARMSTRONG: Okay. So as I
9	mentioned at the beginning of the webinar we
10	got some preliminary questions and comments
11	before today's public meeting about TDA.
12	So, I assume that everyone has
13	read the proposal for TDA, DOE's
14	clarification. So let me step through this
15	real quick.
16	One is that I just want to make
17	clear something. This has a little bit to do
18	with this, but it's a little broad.
19	A number we understand that
20	we've incorporated by reference portions of
21	industry standards. Some of those are ASHRAE

1 may be AHAM standards in the case of volume. 2 clarify though, We do want to 3 the Department has actually issued unless 4 quidance through our formalized quidance process the guidance doesn't count for the 5 federal test procedure. 6 7 So if one of those organizations decides to answer questions or issue guidance 8 9 the way to get it into the test procedure 10 would be to present it to DOE to move through DOE's quidance process. 11 the quidance 12 Just because 13 been adopted either as an ASHRAE addendum if 14 there is such a thing or an AHRI guidance document, it doesn't count for the purposes 15 of DOE testing unless DOE has officially 16 17 adopted through its guidance process and says it must be used. So I do want to clarify 18 19 that. 20 If you have questions about the federal method of test once it becomes 2.1

federal method of test we would work closely

1	with ASHRAE in resolving them, we would
2	closely with AHRI and everyone else, but they
3	need to go through the formalized process at
4	that point. Okay?
5	So, we know that there's five
6	interpretations out there that AHRI has
7	issued. I'm not going to go through them
8	here because I think a TDA discussion is more
9	useful at this point and you have our
10	positions on them.
11	And now I'm going to move to the
12	slides you don't have. I apologize you don't
13	have them in advance. I've taken out the
14	next set of slides to show you some
15	illustrations.
16	So, we've gotten a lot of
17	questions with regards to TDA in terms of how
18	certain links are calculated for the purposes
19	of TDA measurement.
20	So, you don't have these in your
21	document. We will make them available right
22	after the public meeting so that you do have

a copy.

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But I wanted, for the purposes of discussion I wanted to present to you four different scenarios and start a discussion about TDA.

So, scenario 1 shows -- I'm going to present all four and then I welcome your feedback. Scenario 1 shows a case with the wall flush with the visible area. So you can see we have presented three different ways that the lengths could be calculated.

It could be the boundary of the refrigerated volume edge to edge. It could be B which is the entire continuous length which would be including the mullions. Or it can be C + D + E which is actually the sum of the lengths of the visible areas only. So I'm going to go to the next example.

So, why this matters is because we've come across -- we understand this is the way most commercial refrigeration equipment is designed with the boundary of

1	the refrigerated volume fairly flush with the
2	glass. And the mullions are minimized such
3	that you really are maintaining as much
4	visible area as possible because you're
5	trying to sell product. So when I go to the
6	next scenarios keep that in mind.
7	Scenario 2. This is where the
8	visible area is almost inset from the
9	boundary of the refrigerated volume. So
10	there's a difference. It almost comes around
11	and overlaps and then the glass inlays a
12	little bit.
13	So you can calculate length a
14	couple of different ways. One would be the
15	inside wall to the inside wall of the
16	refrigerated volume. That is larger than the
17	actual glass.
18	You can calculate it by B, the
19	entire continuous length containing the
20	visible area only. That would include the
21	mullions though.

Or you can do C + D + E which is

the sum of the lengths just of the visible area. I think you know our proposal is C + D + E, by the way.

So, this case is a little bit of oversize, egregious case. Because I realize that as a commercial refrigeration equipment manufacturer you're probably trying maximize your visible area to to product. But I wanted to show an example of why this matters from the Department's perspective.

So, for this one it's the same scenario too except for they have a really big mullion in the middle, like really big. And assume for the purposes of discussion that's a composite, it's foamed and it's just, you know, almost as big as one of the windows.

So then for this we have three ways of calculating TDA. Should it be the boundary of the refrigerated volume once again? Should it be the continuous length of

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the visible area which would include the mullion? And in this case that's a very large portion. Or should it really just be the sum of the visible areas?

And then I'm going to go through scenario 4. And this is where the glass actually overhangs the refrigerated volume. So the internal is smaller than the glass itself, the refrigerated space. So the boundary of the refrigerated volume fits into where the glass is.

And for the purpose of this the entire continuous length of visible would actually be larger than the refrigerated volume itself. And then see the two obviously you can ways calculate just the visible areas.

So, I understand it may be hard because you don't have these slides in front of you, but when the Department was coming out with an interpretation or its proposal these are the scenarios we were trying to

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1	think of. And so this is what we would like
2	your feedback on. Because I understand that
3	people may have a lot of feedback on what we
4	should do.
5	MR. BROOKMAN: Okay, and maybe
6	when you comment you can refer to the
7	scenario that you wish to comment on. Who'd
8	like to start? Tim? Which scenario?
9	MR. ANDERSON: Go back to the
10	first one. Tim Anderson, Hussmann. The
11	point that I would like to make and that I
12	was trying to illustrate with the exhibit
13	that we submitted was not so much that we
14	have a problem with using one method versus
15	the other.
16	It's that when the standard
17	levels were set and the proposed standard
18	levels were created for let's call it the
19	2017 rule that essentially the first one,
20	length A, was used in all of those analyses.
21	

you've already

So,

22

used this

1	method for setting your standard levels. If
2	you are going to change it, that's fine,
3	let's agree on a way to change it, but you
4	also have to revise the standard levels
5	accordingly.
6	If you subtract 10 percent of our
7	TDA from our case you have to adjust the
8	standard levels so that we're not unfairly
9	penalized. That's the point that I want to
10	make.
11	MS. ARMSTRONG: Right. So, I'm
12	going to go on the record saying the
13	Department will not adjust TDA in a manner
14	that will increase the stringency of the
15	standards you are required to meet today.
16	Now, what we want to get out of
17	the discussion is what should TDA actually
18	be. What is the best method that TDA how
19	should TDA really be calculated?
20	So I'm going to turn the question
21	a little bit in the sense that we get the
22	standards point. We will deal with that.

1	But with my examples do you see
2	the differences?
3	MR. NESHAN: Yes, Ashley.
4	Neshan, Southern Store Fixtures. I mean,
5	this obviously is very typical of a
6	commercial refrigeration door cases
7	manufactured in the United States and other
8	places as well.
9	The second one that you had, this
10	is really the only place, and Bruce mentioned
11	you have seen this is when you have an ice
12	storage or one of those units you see outside
13	of a gas station in the self-ice in plastic
14	bags. You would see a door and then the
15	insulated on either sides.
16	And then the last one, the fourth
17	one that you were showing, this one, I've
18	never seen anything like this because I don't
19	think anybody wants to open a door and then
20	be in a non-refrigerated area because that
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would be a very, very difficult -- really

you're penalizing yourself and it's not a

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1	very good design.
2	But typically that number 1 is
3	what everybody is familiar with. Our
4	equipment is manufactured that way.
5	And by the way, this does not
6	only apply to the door type cases. I mean,
7	I'm talking about the reach-in door cases.
8	It is also applicable to service over counter
9	where you have the sliding doors in the back.
10	MS. ARMSTRONG: Yes, it's going
11	to apply there.
12	MR. NESHAN: So it's and there
13	are other equipment very similar to it.
14	So, the in my opinion the best
15	way to do it is what we have been doing so
16	far and how it was the TDA was calculated
17	when the 2008 calculation was put together,
18	to stay with that, how it was defined, and
19	that would have been A, the first version,
20	whatever.
21	MS. ARMSTRONG: So, how do you
22	reconcile that with the definition of TDA

1	includes the projected areas for visible
2	product? What do we do with A there?
3	MR. NESHAN: I don't know who
4	would make a case like that.
5	MS. ARMSTRONG: But we have to
6	write regs that are very clear and meet the
7	intent of the projected areas meet that
8	definition.
9	MR. NESHAN: This is Neshan. I
10	don't have an answer because I've never seen
11	anything like this.
12	MS. ARMSTRONG: Right. I mean,
13	it's a tense point, right? I mean, the
14	reason you see the difference there is
15	because the mullion area really is about 10
16	percent. That's why you're seeing a
17	difference.
18	And the question becomes does the
19	mullion area really meet the intent of the
20	TDA definition which is projected areas for
21	visible product. I'm asking. It's a
22	question.

MR. BROOKMAN: Yes, Bruce.

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MR. HIERLMEIER: Bruce from Zero Zone. I mean, I think when we started looking at TDA a long time ago we never got really good correlation actually in the data. And we looked at our competitors' cases as a group and all that and said all right, how does TDA really compare to the energy use and shouldn't we be using volume for remote cases and all, and what about the depth of the case? Do you get a benefit if you've got a deeper case?

And it was kind of one of those you negotiate, you look at and say all right, we're just going to do TDA and we're going to do the length of the case. So we don't have a lot of engineering data to point out what's the difference in energy level for scenario 3 which you think would be a lot because you could have an insulated panel, doesn't have any glass heat, doesn't have any radiated components or anything. But we don't have

1	good numbers to tell you how much to add or
2	cut out of that to regulate against it even.
3	MS. ARMSTRONG: Well, I think
4	that's a different question, right? It's
5	more the question of if we were we are
6	providing guidance, more details about how
7	TDA should be calculated. And the definition
8	of TDA is projected areas for visible
9	product. What should that guidance say?
10	I mean, are mullions are visible
11	product? Please speak. I mean, this is
12	meant to be a discussion.
13	MR. SCHRINER: Arneg USA, Nick
14	Schriner. It depends on how close you are to
15	the product. Because if you can get close
16	enough you can see this. Are you talking a
17	10-foot straight on view?
18	MS. ARMSTRONG: I mean, it also
19	depends on how big those mullions are,
20	correct? If you have on that's 3 feet wide,
21	don't know why you would do that, but if you
22	have one that was 3 feet wide I would argue

you may not be able to see visible product on the other end ever.

MR. BROOKMAN: Bruce.

MR. HIERLMEIER: Well, when we were looking at these interpretations at AHRI we had toyed with, all right, you're going to put a person in front of the door. And we were actually looking at the vertical ones.

And we were like, all right, what if you had an angle and you said that person could look up 30 inches from this point and anything that you could project and see from that location would be considered visible space.

Ultimately vertically we said no, we're just going direct in to ao horizontally. But we had looked at, sort of Arneg's point, you know can you sideways at it. At a certain distance out, certain position in front of that at opening what can you see sideways? Anything you can see sideways you get to consider as

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display area.

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Things you can't see -- so like if B was wide, 6 feet wide, odds are you can't stand in front of it and see 3 feet to the side. But maybe you'd get, you know, another 10 or 12 inches, whatever you might be able to see. So, I mean that would be one method is you pick a point, you put some dimensions on it and that allows you to get beyond normal mullions.

MS. ARMSTRONG: So, I agree, that is one method. That is a little subjective, right? Somebody would have to make the determination of what you could see and what you can't. Sure.

MR. ANDERSON: So, just brainstorming. Tim Anderson, Hussmann. What if you used, and going back to the first one again, what if you used A but set a threshold for the amount of the thickness of the mullions that could be excluded?

You know, so you said A is the

1	length of the case unless, you know, the
2	thickness of these mullions is greater than
3	15 percent of the overall A dimension,
4	something like that. That may be a way to
5	try to avoid the situations like you show in
6	I think it was scenario 3.
7	MS. ARMSTRONG: Yes. So, we
8	could do that. That's definitely an idea. I
9	would argue you should use B. In your case A
10	and B are the same for your standard cases.
11	Where B helps us is when you have
12	the wraparound. And if you have a wraparound
13	like you were explaining with the ice chest
14	there is a difference there. And B would get
15	you to what your mullion issue.
16	We could I mean this really
17	scenario 1, 2, 3 and 4 was meant to generate
18	ideas and a discussion. Our proposal was C +
19	D + E.
20	MR. BROOKMAN: Say why.
21	MS. ARMSTRONG: I think that was
22	the only way that well, A, you know, it

says projected areas for visible product, and B, you know, when you're just counting the glass minus the mullions you don't have to rely on an interpretation of can I see, can I not see, depending on how thick the mullion is, what's the materials of the mullions, whether it's insulated or not. You don't have to worry about those kinds of things. It's just the glass.

MR. BROOKMAN: Charlie.

MR. HON: This is Charlie Hon. There's also another set of scenarios that are even -- along with up and down directions, you know, you have a horizontal and a vertical direction which is not even included in your slides here.

But also, if you use the pictures and the descriptions in a lot of open cases you lose part of your visible display because a lot of open cases have a 6- to 12-inch ridge built up to capture the cold air falling down.

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1	MS. ARMSTRONG: Right.
2	MR. HON: And then you lose all
3	that as well. So that would go the reverse
4	direction. Because if some of these other
5	areas are discussed like the A scenario on
6	that you would actually increase the internal
7	display area for that unit.
8	MR. BROOKMAN: Sarah?
9	MS. WIDDER: So, just to follow
10	up on Charlie's point. That is so these
11	are only discussing length. The height
12	measurement is also addressed in the AHRI
13	interpretations and pretty clearly in the
14	diagrams that are in Appendix D.
15	There's also some diagrams that
16	the Department proposed to include in the CFR
17	that help define H.
18	And the C + D + E method and
19	actually if you go to scenario 4 it's
20	actually F + G + H is the Department's
21	proposal. And that's consistent with the

Department's proposal for height.

1	So it would be height is in your
2	case where there was that either a part of
3	the air curtain or something that comes up
4	over the display area you start from that to
5	what you can see.
6	And that's consistent with AHRI
7	that it really is the projected height
8	dimension. And so part of the reason
9	Department proposed this for the length
10	dimension is it's consistent in both
11	dimensions.
12	MS. ARMSTRONG: Right.
13	MR. BROOKMAN: Let me ask as an
14	attempt to obtain some clarity, what's the
15	downside in the Department's proposal CDE?
16	From the manufacturing perspective. Yes,
17	Nick.
18	MR. SCHRINER: I believe that
19	didn't you already address that?
20	MS. ARMSTRONG: As long as we
21	addressed his point. I mean, the Department
22	is going on the record saving that

1	MR. BROOKMAN: Some percentage of
2	mullions, whatever.
3	MS. ARMSTRONG: No, no, no. I
4	mean he's saying that the standard we
5	can't by default
6	MR. BROOKMAN: Oh, yes, right.
7	Gotcha.
8	MS. ARMSTRONG: So as long as we
9	address that issue do we think that this is
10	the most clear and objective and equal way to
11	go.
12	MR. BROOKMAN: Nick.
13	MR. SCHRINER: Another downside
14	is a manufacturer could have bigger doors
15	than their actual refrigeration area.
16	MS. ARMSTRONG: That's 4. So you
17	wouldn't be able to count that. It would be
18	F + G + H.
19	MR. HON: This is Charlie Hon.
20	Door variance because if you're fairly
21	wide door framing, you actually cover more
22	than the mullion, you would be extended

1	beyond the edge of the mullion with your door
2	frame. You can do that, we do in some areas,
3	which would further change the dimensions up
4	there. Because is it actually the glass, or
5	is it the mullion?
6	MS. ARMSTRONG: It's the glass in
7	our proposal.
8	MR. HON: And that would include
9	the framing of the doors becoming a component
10	as well.
11	MS. WIDDER: No, I'll clarify.
12	It's not the glass. In that example it's the
13	projection of visible area.
14	MR. HON: Straight line?
14 15	
	MR. HON: Straight line?
15	MR. HON: Straight line? MS. WIDDER: Straight line.
15 16	MR. HON: Straight line? MS. WIDDER: Straight line. MS. ARMSTRONG: Yes, straight
15 16 17	MR. HON: Straight line? MS. WIDDER: Straight line. MS. ARMSTRONG: Yes, straight line.
15 16 17 18	MR. HON: Straight line? MS. WIDDER: Straight line. MS. ARMSTRONG: Yes, straight line. line. MS. WIDDER: What you can see
15 16 17 18	MR. HON: Straight line? MS. WIDDER: Straight line. MS. ARMSTRONG: Yes, straight line. Ine. MS. WIDDER: What you can see through.

1	whatever it would be, whatever it is
2	obstructing the view is straight through.
3	MS. ARMSTRONG: Yes.
4	MR. BROOKMAN: Bruce.
5	MR. HIERLMEIER: I think what's
6	challenging is the one that has the really
7	wide mullion, if they're all the same volume
8	cases would use the least amount of energy
9	but would also be the least likely to be able
10	to pass probably because you don't account
11	for anything in the back wall, bottom, or
12	ceiling to allow it to have some energy.
13	So you could wind up sort of an
14	odd scenario that if manufacturers started
15	saying we're going to put smaller doors on to
16	save energy you actually can't pass the test
17	by saving energy because of the back wall and
18	ceiling doesn't get any additional allowance
19	let's say. So you'd have to be careful with
20	the formulas, how that would work out.
21	MS. ARMSTRONG: So, I'm not sure
22	we're going to come to agreement. But if you

1	have ideas, like I said, what I wanted to do
2	with this when I was thinking last night to
3	give you some background behind the
4	Department's thought process. That's why we
5	drew these diagrams.
6	Ultimately we led to the proposal
7	that's in the rule today. But if you have
8	any comments on that we welcome that.
9	MR. BROOKMAN: Yes, we're seeking
10	clarity here, to be clear, and not agreements
11	at this point. So, additional thoughts and
12	any written comments specifically. Bruce?
13	MR. HIERLMEIER: Well, to address
14	the question I had, would the DOE entertain
15	sort of a more complex formula where you have
16	a TDA component for energy, but then you have
17	another component for non-TDA space or volume
18	or length?
19	So that would account this guy
20	says all right it's almost like building
21	two transparent door cases and a solid door
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case in that one really big one. So if you

1	said, all right, you get this extra component
2	for your solid stuff maybe then it helps
3	cover unique designs.
4	MR. BROOKMAN: Do these designs
5	happen very often, these odd
6	(Laughter)
7	MS. ARMSTRONG: It was my caveat
8	when I presented the slide.
9	MR. BROOKMAN: It doesn't help
10	you sell product, right? It doesn't maximize
11	use of space.
12	MR. HIERLMEIER: Ice cases are
13	sort of built like that, but a lot of them
14	are self-contained when they're built like
15	that. They have a small door. You open it
16	up and you can reach. About the only product
17	I've seen.
18	MR. BROOKMAN: Yes.
19	MR. NESHAN: Neshan, Southern
20	Store Fixtures. Just one cautionary note.
21	If you go back to the first case, if we were,
22	I mean just for the sake of discussion, if we

1	were to eliminate the mullions what would
2	stop us from also eliminating where there is
3	no product, basically there is shelf, you
4	know, for edge of the shelf.
5	There is no product in there,
6	right? The edge of the shelf where you have
7	all the shelves in the display case. There's
8	no product where the shelves are. So you
9	have a piece of metal that really is not
10	usable space.
11	Also, in the inside, on the end
12	panels when you have a glass end panel all
13	these shelves have their solid area that you
14	can't display product. So who says that we
15	cannot eliminate those?
16	See, it becomes very complicated
17	trying to calculate these things. It becomes
18	really we have to sit down on a daily basis,
19	do nothing but these kind of calculations

MR. BROOKMAN: Joe Sanders would

which is really not the intent of I'm

assuming this standard.

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1	like	to	speak.	Joe,	welcome.	Unmute	your
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MR. SANDERS: I looked at the formulas. If these were all solid doors we would use volume to calculate energy consumption. Why wouldn't we do the same thing for glass door remotes? Instead of going through all this TDA discussion.

MR. BROOKMAN: Sarah.

MS. WIDDER: Well, that's related -- so the standard, the current standard that we have for remote transparent cases is based on TDA. So, if the Department continues to regulate based on a TDA metric in the standard the test procedure must provide a method for calculating that dimension.

MR. SANDERS: I hear you. I'm listening carefully. But if that's such a huge discussion point why don't they just simply switch to volume based upon a formula for remote transparent door cabinets like we do for self-contained and like you're doing

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1	for remote solid door.
2	MS. ARMSTRONG: So I think the
3	simple answer is that could be a way for the
4	future. That's not going to be a way to fix
5	all the questions we get now.
6	Bottom line is we have TDA now
7	for the current standards and honestly, for
8	the proposed ones. So we need at least a
9	method to clearly identify how TDA should be
10	measured now to the extent it's not already
11	clear in our regs. And then if we decide to
12	move to volume in the future we could
13	consider that.
14	MR. SANDERS: One final comment.
15	MR. BROOKMAN: Please, Joe, go
16	ahead.
17	MR. SANDERS: One final comment
18	and I'll go. And this may be pretty much
19	if volume is calculated on three dimensions
20	why don't we for glass, and I'm only
21	talking about glass door cases. Why don't we
22	calculate TDA based on a two-dimensional area

1	which goes wall to wall, top to bottom as if
2	you were calculating volume? And forget
3	about what we're trying to do with mullions.
4	Just leave TDA as a square footage
5	calculated wall to wall, top to bottom
6	without the third dimension depth involved.
7	MS. ARMSTRONG: I mean, my answer

is going to be I do think that's what some people are doing now. I'm not clear that that's what -- that isn't what we proposed, but it has come to our attention that that is what some people are doing now. That's not what everyone is doing now.

MR. SANDERS: We don't make a lot of these cases, you know, probably next to about none. But to me that makes the most logical sense to step from a two-dimensional calculation which TDA is to a three-dimensional calculation down the road. So anyway, that's my comment and thank you very much.

MR. BROOKMAN: Thank you, Joe.

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MR. HON: Charlie Hon. During the original proposals, the original review of these product classes when the first NOPRs published that was an item of discussion. only thing But the problem was there was no database other than TDA information. And so they went with the industry standard for the grocery store type of equipment which is TDA.

MS. ARMSTRONG: Yes, I mean I think really, I mean one of the reasons we have said in the past that we went with TDA, I mean that's kind of the metric you guys use to sell your equipment, visible area, right? I mean, that's at least our understanding of it.

You're not putting in your marketing literature refrigerated volume. It's how much -- or you may be as well, but you know, it's how much can I see through it. What can I see my product?

Safeway doesn't really care how many yogurts you can see. They want to know -- at least depth-wise. They want to know from the front of it what is all that my customer will be able to see and hopefully purchase. I might have gotten that wrong, but.

MR. BROOKMAN: Bruce?

MR. HIERLMEIER: Bruce from Zero Zone. Also, Europe was doing TDA at the time. So when AHRI got going on it is sort of looking across the pond and what do they do, and oh, okay. You know, again, not a great solution but our best solution at the time.

MR. BROOKMAN: Neshan.

MR. NESHAN: Neshan, Southern Store Fixtures. You ask what would be recommended. What should be used at least for time being would be what was used to originally come up with the different levels of energy consumption when it was done in

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1	2008. I mean, we should continue that which
2	is basically what you have in case 1 and
3	which is very also similar.
4	And I think your calculation in
5	2008 is a little bit more liberal compared to
6	what AHRI has. Because AHRI has restricted
7	at least the height from the top and the
8	bottom. They put some restriction in the
9	doors. But the length, still this.
10	MR. BROOKMAN: You're saying A.
11	MR. NESHAN: A, correct. Use
12	MS. ARMSTRONG: Do you still
13	believe it's A in this one?
14	MR. NESHAN: Not this one, no,
15	no.
16	MS. ARMSTRONG: You believe it's
17	В.
18	MR. NESHAN: No. Let me the
19	way that it was done in 2008, the engineering
20	analysis was the length of the case was used.
21	The L, if I recall in the door cases, 12.7
22	dimension was used which is A and not the B

1	dimension.
2	I mean, you can go, and I have a
3	copy of it if you want for those who are
4	interested. The dimension that was used for
5	calculating, or at least coming up with the
6	analysis as to what TDA should be. And
7	dimension A was used.
8	MR. BROOKMAN: It seems like this
9	is an opportunity to revise that if we wanted
10	to, if you wanted to do it.
11	I'm wondering if, just to ask
12	another practical question, is there some
13	recommendation here that makes it easier for
14	the industry, that is significantly easier to
15	implement?
16	MR. NESHAN: Neshan, Southern
17	Store Fixtures. Yes. As I said use the 2008
18	method of calculation. Also, what is in AHRI
19	standard 1200.
20	MR. BROOKMAN: Okay. Nick,
21	you're shaking your head. You agree? Does
22	that solve your

1	MS. ARMSTRONG: I'm not saying
2	the Department agrees.
3	(Laughter)
4	MR. BROOKMAN: But I'm you can
5	imagine the Department here is looking for
6	something, I believe, that has a lot of
7	breadth of application, right? That's going
8	to meet a lot of different conditions
9	MS. ARMSTRONG: That is one way.
10	MR. BROOKMAN: as they emerge,
11	right? That's going to go ahead.
12	MR. HIERLMEIER: I mean there's
13	some things that customers go in and out of
14	favor. We used to build our cases like
15	scenario 2 and got pushed out of the market
16	with that design. It just, customers didn't
17	want to have spaces, you couldn't see through
18	the glass door and all that. So we modified
19	our design 15 years ago to account for it.
20	But customers change. They may
21	decide they like this if it saves an extra,
22	you know, 1 percent on energy. But that's

1	what some of these would just be customer
2	driven. There wouldn't be a lot of sales at
3	least initially because it wouldn't meet the
4	other customer needs of displaying and
5	selling food perhaps.
6	So if you left it as is, some of
7	the other ones would be less frequent. They
8	may get out in the marketplace and may have a
9	benefit on their energy because they've got
10	a big fat mullion.
11	MR. BROOKMAN: Let me go in a
12	different direction with this. So are any of
13	these proposals, are any of them just much
14	worse than the others that the industry would
15	not like to see? Charlie.
16	MR. HON: Charlie Hon. Just
17	basic numbers there. The industry we're
18	not heavily involved in this so I'm an
19	outsider looking in. We have very, very
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little TDA-type equipment other than open

cases. But -- and continuous cases is the

big issue here.

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1	But I'm one that believes that if
2	we did it in 2008, whether it be A or B, or
3	CDE, that's where the number was generated
4	from so just stick with it.
5	MR. BROOKMAN: Tim?
6	MR. ANDERSON: Tim Anderson. For
7	VCT display cases for supermarkets the
8	industry wants the first one where the total
9	display area is maximized.
10	MR. BROOKMAN: A.
11	MR. ANDERSON: Yes. Well, the
12	first figure where you're not you don't
13	have excessive blocking of the visible
14	display area.
15	MR. BROOKMAN: And within figure
16	1.
17	MR. ANDERSON: Yes. They're in
18	the business of selling food, not necessarily
19	saving energy. They want to sell food. So
20	we are constantly under pressure to minimize
21	the mullions as much as possible.
22	Now, I'm not necessarily speaking

1	to service over counter equipment or other
2	things. But for VCT equipment we're always
3	under pressure to minimize those non-visible
4	areas.
5	MR. BROOKMAN: So then on this
6	scenario 1 are you an A, B, or CDE advocate?
7	MR. HON: Charlie Hon. I think
8	you need to go to scenario 2 because A and B
9	are the same.
10	MS. ARMSTRONG: So, the idea here
11	is that when we provide some type of guidance
12	it's going to be applicable to all.
13	And I realize that 99.5 percent
14	of the cases may look like this. But is it
15	fair to have someone do A here where all of
16	you have A and B the same? Or should it be B
17	where really for typical cases it makes no
18	difference? It's the same. Your glass is at
19	the edge of your refrigerated volume.
20	But for those who opt to make a
21	design where your refrigerated volume is

different from the edge of your glass the

1	definition of TDA clearly says visible
2	product area.
3	MR. BROOKMAN: Bruce.
4	MR. HIERLMEIER: Actually, none
5	of our cases that are joined together in the
6	field are scenario 1 because all the doors
7	have mullions. So the mullion, the edge of
8	the door may get very near the edge of the
9	case, but we'll still that glass will
10	still get inset an inch and a half or so on
11	each side.
12	So really scenario 2 is, although
13	it's drawn a little fat, but that's really
14	what we see with the edge of the door
15	typically would go out to A.
16	MR. BROOKMAN: So that means it
17	should be B?
18	MS. ARMSTRONG: I don't think
19	your refrigerated volume though is right?
20	I mean, your refrigerated boundary of your
21	volume, doesn't that match up with
22	MR. HIERLMEIER: No.

1	MS. ARMSTRONG: It doesn't?
2	MR. HIERLMEIER: Because the door
3	has to be at the edge of the case and the
4	glass starts in an inch and a half, inch and
5	three quarters.
6	MS. ARMSTRONG: Okay.
7	MR. HIERLMEIER: So ours is more
8	like number 2 with that line pressed up
9	against that black edge of the door.
10	MS. ARMSTRONG: Okay.
11	MR. HIERLMEIER: In the industry
12	I should say, really. For connected cases.
13	MR. BROOKMAN: B.
14	MR. HIERLMEIER: A. We use A,
15	but A is closer. It's up against the edge of
16	the door.
17	MR. BROOKMAN: Okay.
18	MS. ARMSTRONG: Okay.
19	MR. BROOKMAN: Any additional
20	thoughts on this before we move on? Okay.
21	Laura, did you want to?
22	MS. ZELINSKI: I would say

1	Lauren, AHRI. I would say that I would agree
2	with the A that we currently have.
3	But if we were going to go away
4	from that and change some of the calculations
5	I think that the percentage of mullion might
6	be a good way to go from AHRI's perspective.
7	You know, to consider that A volume or TDA
8	that we currently have, but then take away
9	what was overlaying the refrigerated space
10	and the mullions from inside.
11	MR. BROOKMAN: Okay, thank you.
12	Please.
13	MS. BARHYDT: Laura Barhydt, DOE
14	enforcement. Two related thoughts.
15	One, everybody laughed pretty
16	hard at scenario 3 and Ashley drew it more
17	dramatic to make the point. But we have
18	actually seen a case with a very large
19	mullion in the middle. So it's not that
20	large and it's not those percentages, but
21	it's not a little line either. So keep that
22	in mind when you think about in drafting your

comments that that's an extreme case but it's
2 not out of the realm of possibility. It's
not something that's just completely.
4 MS. ARMSTRONG: I will say we
drew these we've seen all of them.
6 MS. BARHYDT: Yes.
7 MS. ARMSTRONG: So, the market
8 may not like them, but they're there.
9 MS. BARHYDT: And then the
related thought is that what I'm hearing is a
lot of people say we make scenario 1. A fits
scenario 1. We should stick with A.
And what we're saying is we agree
most of the market is scenario 1, but it's
not all of the market. And so how should it
be calculated for scenarios 2, 3 and 4? They
do exist. And so should it be scenario
option A for all of those scenarios?
I know that that was the
20 assumption that when this was originally
21 written was that A and B would be pretty much
22 equal, but they're not in all cases. And so

1	what do you do in those cases where they're
2	not equal?
3	And what I think that what
4	I've heard is that when you drafted it in
5	2008 and you said A and B are pretty much
6	equal we're assuming that projected display
7	area is equal to the length.
8	But what happens when they're
9	not? And you're making that assumption. So
10	how do we interpret projected visible area
11	where that's not the case?
12	MR. BROOKMAN: Okay, thank you.
13	Additional comments before we move on.
14	So, really the Department needs
15	your best thinking in your written comments
16	here.
17	MS. ARMSTRONG: So, we've kind of
18	touched on this throughout the day. This is
19	just a really quick overview.
20	What we did was we bifurcated the
21	existing test procedures into two appendices,
22	Appendix A and Appendix B. Appendix A will

1	be required to be used 30 days after
2	publication of any test procedure final rule.
3	Appendix B is compliance state of future
4	standards. So, as Tim likes to call it,
5	2017-ish. And so just to make that clear.
6	Charlie, do you want to do this
7	part?
8	MR. BROOKMAN: Yes. Neshan.
9	MR. NESHAN: Ashley, one question
10	I have. Obviously the slides that you did
11	not show. I mean, and this one.
12	MR. BROOKMAN: What number is it,
13	Neshan?
14	MR. NESHAN: This is 70.
15	MS. ARMSTRONG: Figure H.
16	MR. NESHAN: Yes, the lower one,
17	the one that is kind of a semi horizontal.
18	MS. ARMSTRONG: Yes.
19	MR. NESHAN: The way this arrow
20	is shown, obviously it's not an engineering
21	drawing, but it seems that that arrow needs
22	to be pointing to the bottom of the

1	transparent product stop and not necessarily
2	to the middle point.
3	MS. ARMSTRONG: I think that's
4	why we pointed out that that's where it
5	stops.
6	MS. WIDDER: That's the intent.
7	MS. ARMSTRONG: Right.
8	MR. NESHAN: Going to the bottom.
9	MS. ARMSTRONG: Yes.
10	MR. NESHAN: Another way of doing
11	it, to be honest with you, going to the top
12	and then coming down. Depending how you want
13	to, you know.
14	MS. ARMSTRONG: That's why that's
15	there. Right? So it's a because clearly
16	that's where it stops.
17	MR. NESHAN: Yes, I know. But
18	I'm saying that this could also could have
19	easily been done. This is one area. This is
20	another one.
21	MS. ARMSTRONG: Right. I got it.
22	MR. NESHAN: Two different ways

1	of doing it. Thank you.
2	MR. BROOKMAN: Thank you.
3	MR. LLENZA: This is Charles
4	Llenza, Department of Energy. Just can you
5	put that in your comments? Since you made
6	comments here. Thank you.
7	MR. BROOKMAN: Okay. So, I think
8	that's all that the Department intended to
9	cover. Charles Llenza, do you wish to make
10	closing remarks?
11	For my part, thank you all. This
12	was a very productive meeting. We covered a
13	lot of ground here very efficiently.
14	Charles.
15	MR. LLENZA: I'm glad that you
16	guys attended and we appreciate the comments
17	presented today.
18	We also want to remind everybody
19	that written comments are the best for the
20	Department so that we can document and then
21	respond to all your comments accordingly.
22	I wanted to provide here on this

1	slide the CRE TP web pages and the DOE
2	contacts. As you can see the web page is up
3	on the top and the commercial refrigeration
4	equipment test procedure web page is the
5	second web page.
6	I can be contacted for commercial
7	refrigeration issues at that link. And then
8	Ashley Armstrong's email address is there for
9	contacting her.
10	I also wanted to just go back to
11	the method of providing comments and remind
12	everybody that to provide the docket number
13	and the RIN number, and to use the what we
14	have put here on how to submit comments for
15	the comments for the test procedure.
16	And once again, also to remind
17	parties that January 13, 2014 is the comment
18	period closing date. So thanks for
19	attending.
20	MR. HIERLMEIER: I had trouble
21	with the email address
22	MS. ARMSTRONG: Yes, it was like

1	the difference between
2	MR. BROOKMAN: Okay, thanks
3	Bruce.
4	MR. LLENZA: If you have any
5	problems use my email address and just
6	contact me on any of these and I'll make sure
7	everything is running properly. It should be
8	running properly at this point.
9	MR. BROOKMAN: Yes, Bruce.
10	MR. HIERLMEIER: Are we going to
11	have the slides here that are new? Are you
12	going to email them all to us?
13	MR. LLENZA: They will be posted
14	as soon as we get back to the office, yes.
15	MR. BROOKMAN: So thanks again.
16	Safe travels to everyone. Hope you make it
17	home before the snow.
18	(Whereupon, the foregoing matter
19	went off the record at 12:52 p.m.)
20	
21	
22	

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<u>C E R T I F I C A T E</u>

This is to certify that the foregoing transcript

In the matter of: Commercial Refrigeration Equipment

Notice of Proposed Rulemaking

Before: US DOE

Date: 12-05-13

Place: Washington, DC

was duly recorded and accurately transcribed under my direction; further, that said transcript is a true and accurate record of the proceedings.

Court Reporter

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